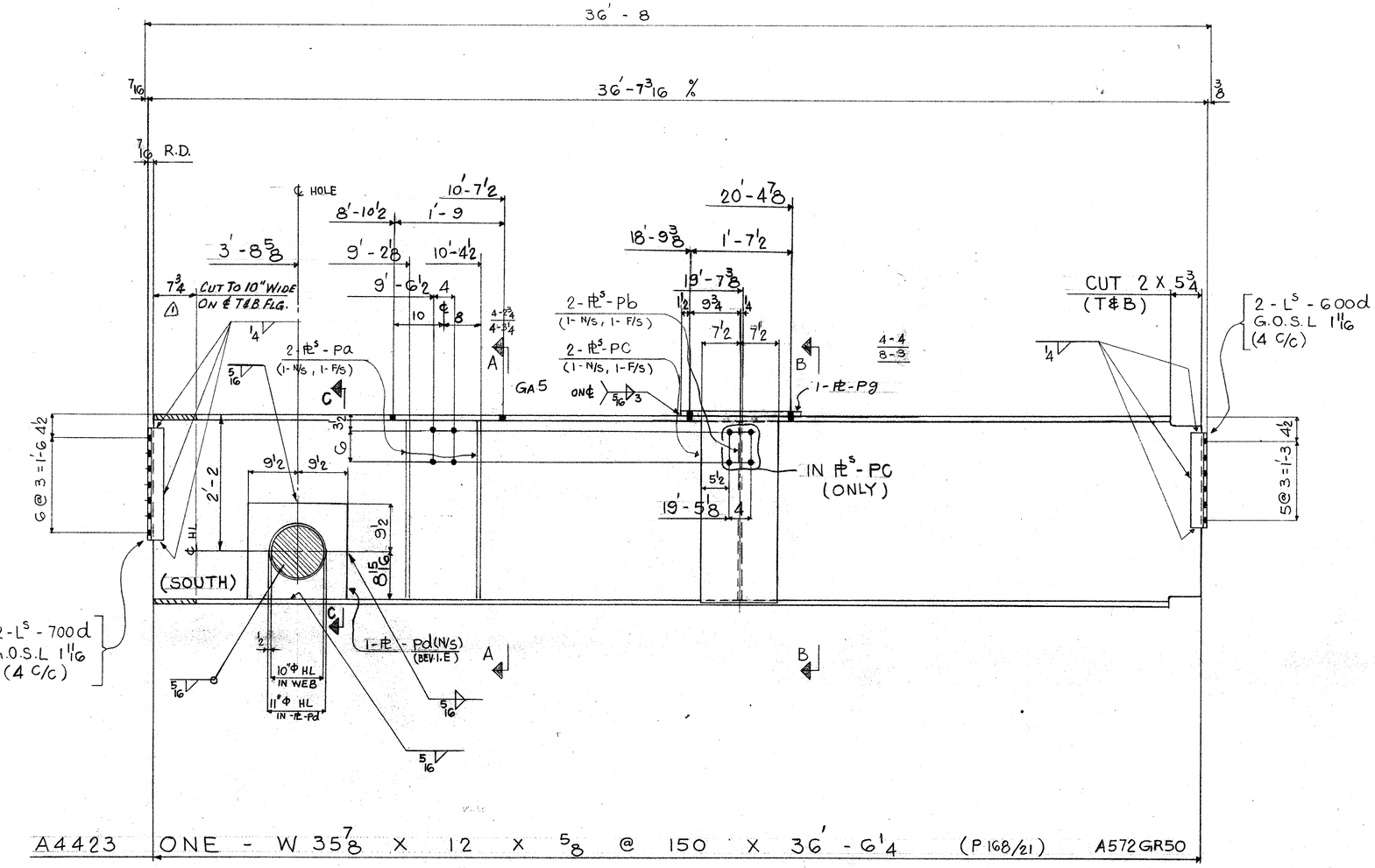


SHOP NOTE

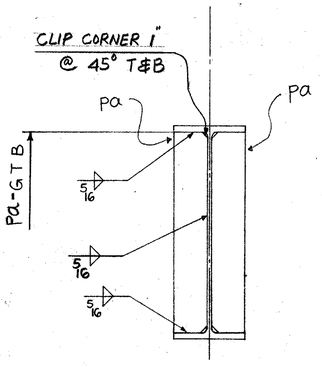
MATˡ G40.21-44W (U/N)

USE E70 SERIES ELECTRODES

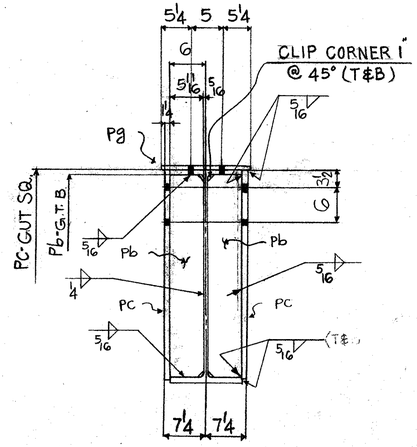
REF DWG E46, 901, 9181

BILL OF MATERIAL

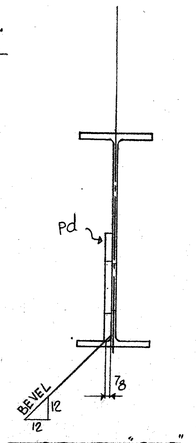
LINE	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				FOO1															
02				700D	2	L3X3X5/16						44W		1	8	8			
03				600D	2	⊥						⊥		1	5	8			
04																			
05				PA	4	PI	5	11	X		0	14	44W	2	10	0			GTB I.E
06				PB	2	PI	5	11	X		0	8	⊥	2	10	0			⊥
07				PC	2	PI	15	0	X		1	4	⊥	2	11	6			CUT SQ. I.E
08																			
09				PD	1	PI	18	7	X		1	2	44W	1	7	0			BEV. I.E
10				PG	1	PI	15	8	X		0	10	44W	1	10	8			
11																			
12					1		F1	1/4						19	0	0			
13					1		F5	1/16						63	0	0			
14																			
15																			
16	4708	A4423			1	W36X150						A572GR50		36	6	4	6821		
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		18							TOTAL		128			1	OF	1



SECT. "A-A"



SECT. "B-B"



SECT. "C-C"

FIELD BOLTS

4 - 7/8Φ H.T. BOLT,	X 2 3/4	(A325)
8 - 7/8Φ	X 3	
4 - 7/8Φ	X 3 1/4	
4 - 7/8Φ	X 4	

FLG. CUT.

REV.			
R	1	DATE DEC. 23/85	BY D.Z.
E	2	DATE	BY
V.	3	DATE	BY

SPEC. G40.21-44W (U/N)
HOLES 15/16Φ
FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE NOV. 6, 85	SQUAD	PROJECT: 7 WORLD TRADE CENTER, N.Y.	CONTRACT	DWG.No.
HSS		F.R.		84-153	4423
CHK'D. 28 D.Z.	DATE Dec 17/85		DETAIL: BEAM (46TH FLR)		

June 8/86