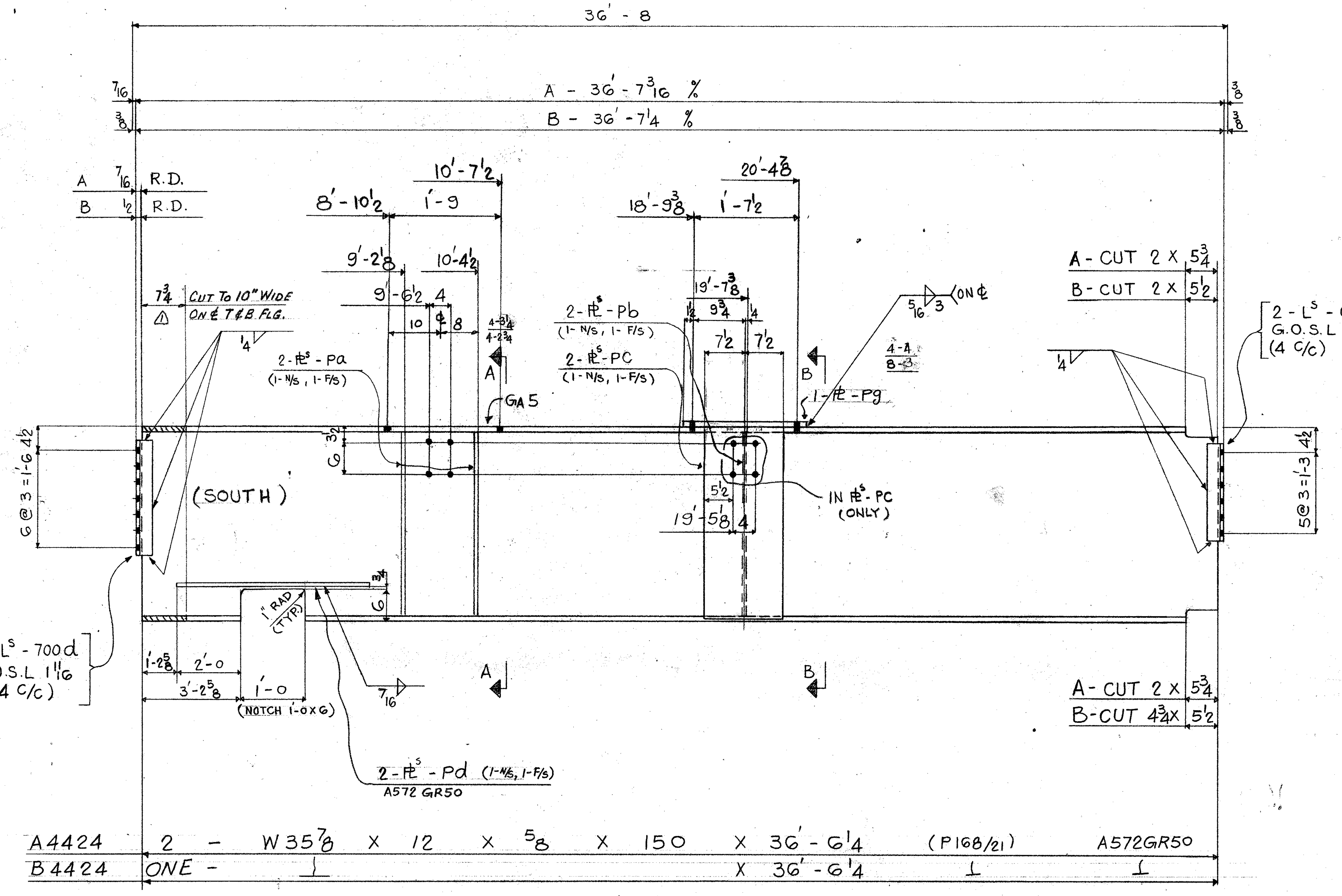
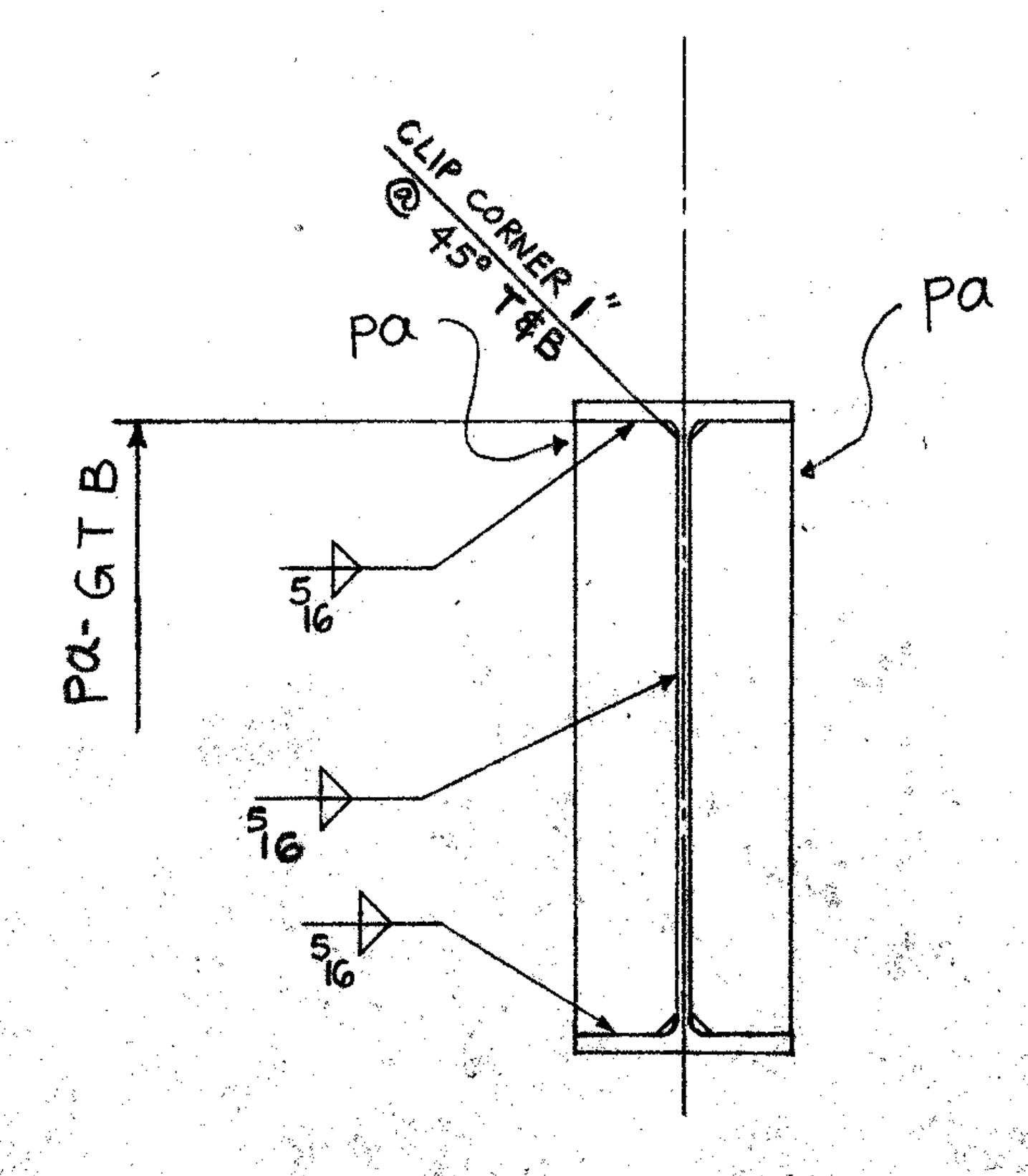


SHOP NOTE

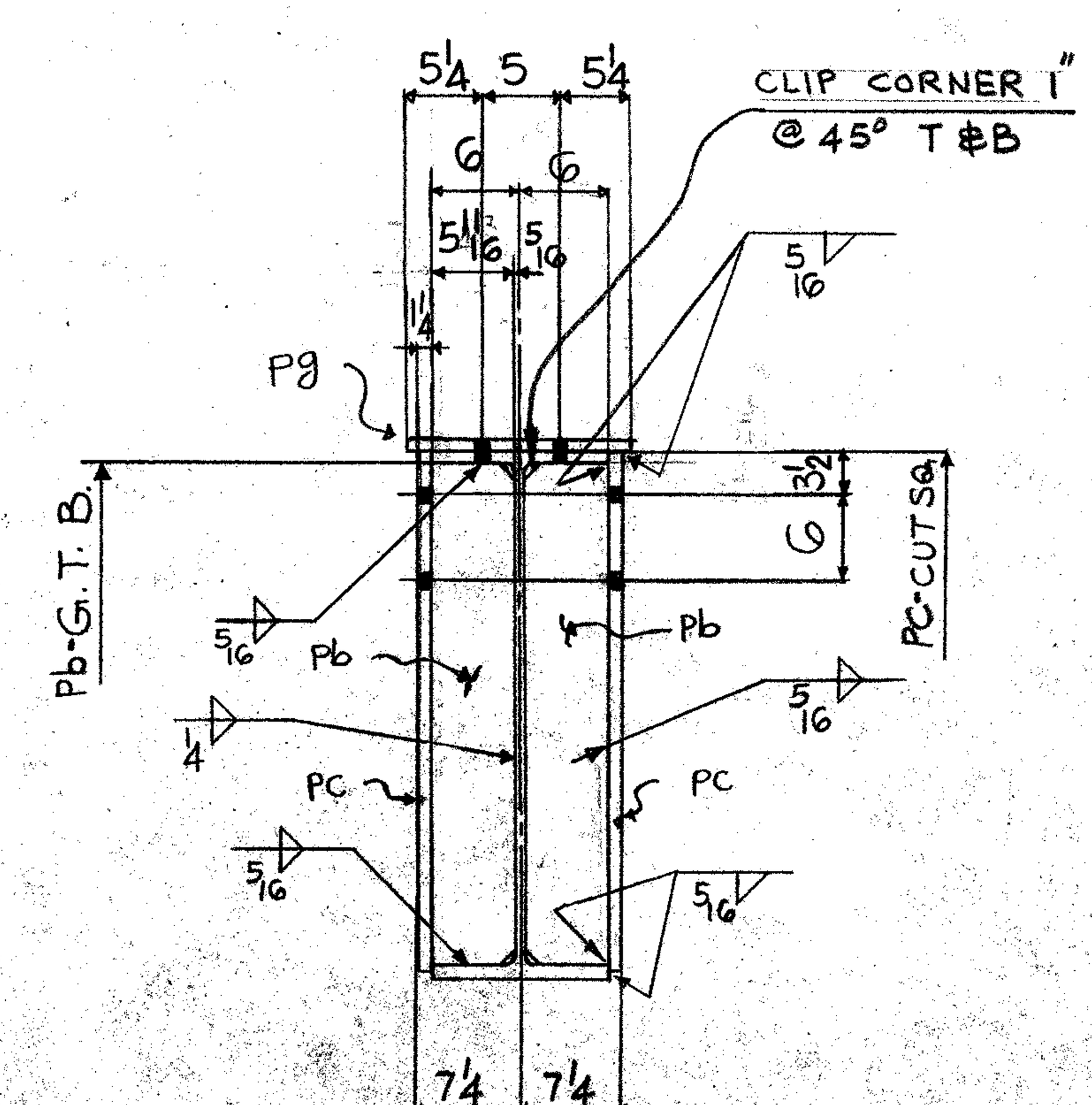
MAT^L G40·21-44W (U/N)

USE E70 SERIES ELECTRODES

REF DWG E46, 901, 9181



SECT. "A-A"



SECT. "B-B"

FIELD BOLTS

12 - 7/8 Φ H.T. BOLT X 2 3/4 (A325)
24 - 7/8 Φ X 3
12 - 7/8 Φ X 3 1/4
12 - 7/8 Φ X 4

BILL OF MATERIAL

LINE	COST	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	PL	WIDTH Inch	WIDTH 16th	XPLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01						F003														
02																				
03					PA	12	PI	5	11	X	0	14	44W		2	10	0			GTB I.E
04					PB	6	PI	5	11	X	0	8	⊥		2	10	0			⊥
05					PC	6	PI	15	0	X	1	4	⊥		2	11	6			CUT SQ. I.E
06																				
07					PD	6	PI	5	12	X	1	0	A572GR50		5	0	0	221	8	
08					PG	3	PI	15	8	X	0	10	44W		1	10	8			
09					700D	6		L3X3X5/16					44W		1	8	8			
10					600D	6		⊥					⊥		1	5	8			
11																				
12																				
13																				
14						1		1F1/4							58	0	0			
15						1		1F5/16							163	0	0			
16						1		1F7/16							60	0	0			
17																				
18			4713	A4424		1		W36X150					A572GR50		36	6	4	168	21	
19			4713	A4424		1		⊥							36	6	4	⊥	⊥	
20			4712	B4424		1		⊥					⊥		36	6	4	⊥	⊥	
21																				
22																				
23																				
24																				
25																				
26					TOTAL	54							TOTAL		403					1 OF 1
01																				
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26					TOTAL								TOTAL							Jan 8/86

IMPERIAL

FLG. CUT

REV.	DATE	BY	SPEC. / HOLES / FINISH
1	DATE DEC 23/85	BY D.Z.	SPEC. G40·21-44W (U/N)
2	DATE	BY	HOLES 15/16 Φ
3	DATE	BY	FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	H.S.S	DATE NOV. ,85	SQUAD	PROJECT: 7 WORLD TRADE CENTER, N.Y.	CONTRACT	DWG.No.
CHK'D 28	D.Z.	DATE DEC 17/85	F.R.	DETAIL: BEAM (46TH FLR)	84-153	4424