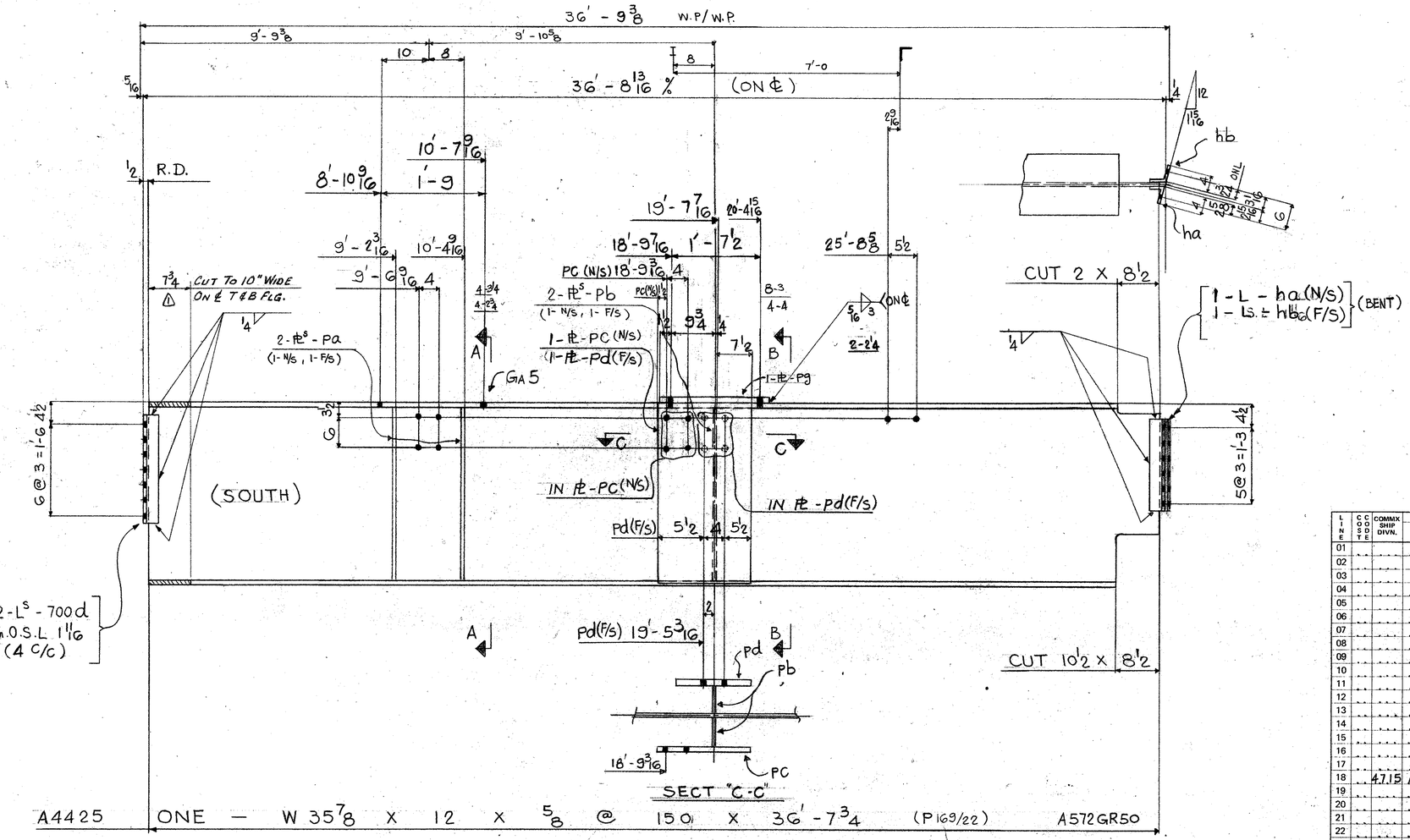


SHOP NOTE

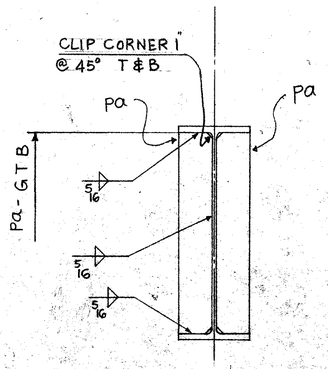
MAT'L G40.21-44W (U/N)

USE E70 SERIES ELECTRODES

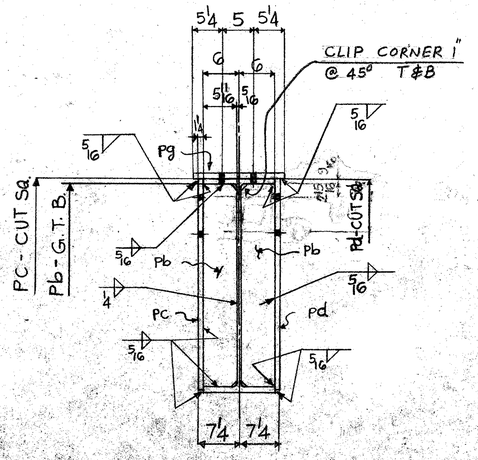
REF DWG E46, 901, 9181

BILL OF MATERIAL

LINE	CCOSDTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02																			
03				700D	2	L	3	X	5/16			44W		1	8	8			
04				HA	1	L	4	X	5/16			〃		1	5	8			BENT
05				HB	1	〃						〃		1	5	8			〃
06																			
07				PA	4	PI	5	11	X		014	44W		2	10	0			G.T.B. I.E.
08				PB	2	PI	5	11	X		08	〃		2	10	0			〃
09				PC	1	PI	19	0	X		14	〃		2	11	6			CUT SQ. I.E.
10				PD	1	PI	15	0	X		14	〃		2	11	6			〃
11				PG	1	PI	15	8	X		010	〃		1	10	8			〃
12																			
13					1	FL	1/4							19	0	0			
14					1	FL	5/16							56	0	0			
15																			
16																			
17																			
18	47.15	A4425			1	W	36	X	150			A572GR50		36	7	12	169	22	
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26				TOTAL	17							TOTAL		123					1 OF 1



SECT. "A-A"



SECT. "B-B"

FIELD BOLTS

2 - 7/8 Φ H.T. BOLT X 2 1/4 (A325)

4 - 7/8 Φ		X 2 3/4
8 - 7/8 Φ		X 3
4 - 7/8 Φ		X 3 1/4
4 - 7/8 Φ		X 4

FLG CUT

R E V.	1 DATE Dec 23/85 BY D.Z.	SPEC. G40.21-44W (U/N)	FRANKEL STEEL LIMITED		Jan 8/86
	2 DATE BY	HOLES 15/16 Φ	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2		
	3 DATE BY	FINISH NONE			
MADE 27 H.S.S	DATE NOV.8,'85	SQUAD F.R.	PROJECT: 7 WORLD TRADE CENTER, NY.	CONTRACT 84-153	DWG.No. 4425
CHK'D. 28 D.Z.	DATE Dec 18/85		DETAIL: BEAM (46TH FLR.)		