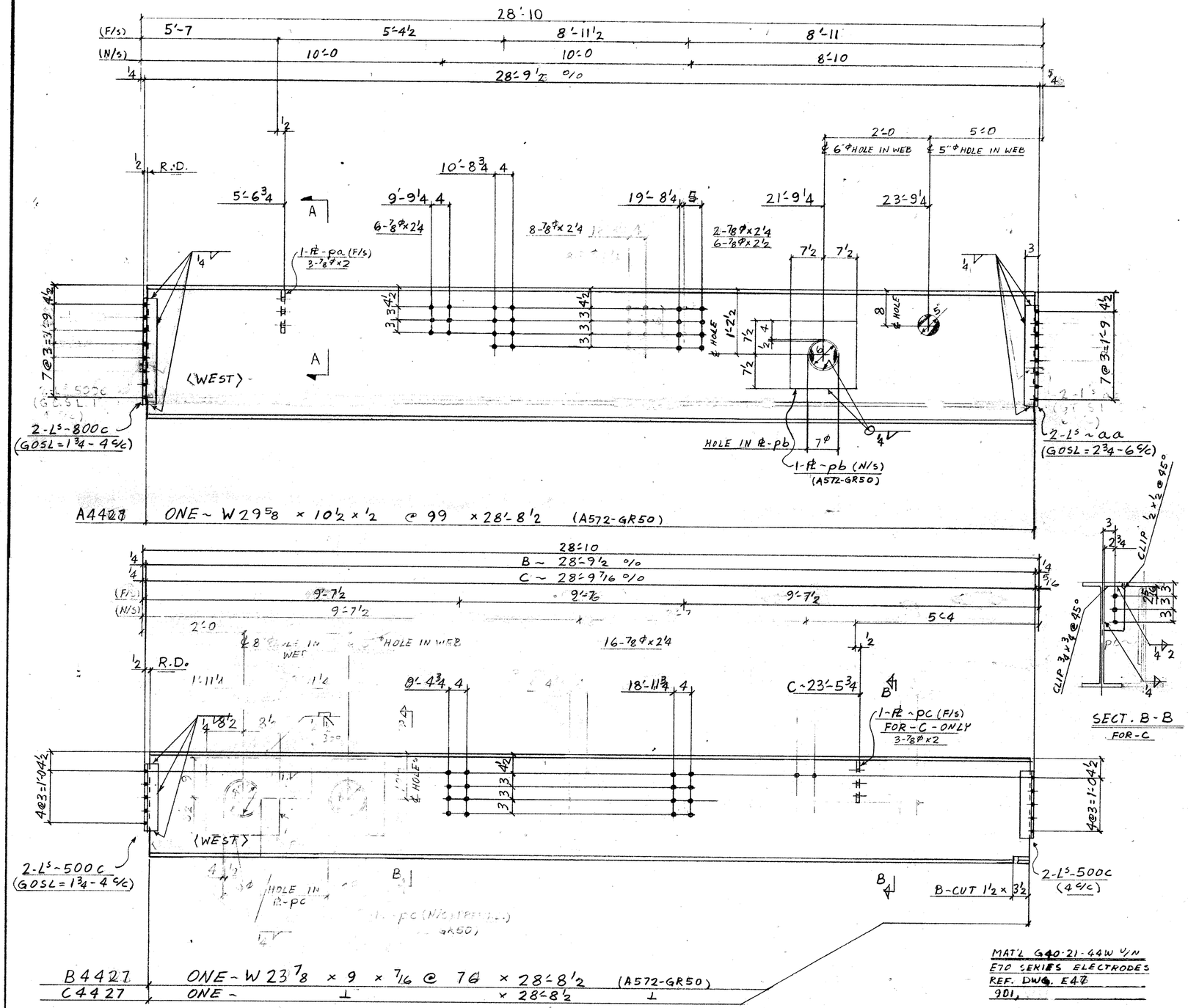
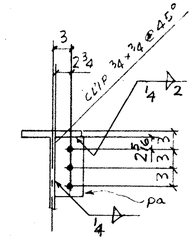




SECTION A-A

SECT. B-B
FOR-C

FIELD BOLTS
6-7/8ϕA325 x 2
48- ⊥ x 2 1/4
6- ⊥ x 2 1/2

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E47
901

BILL OF MATERIAL

ITEM	QUAN. SHIP. MARK	PIECE MARKS MAIN MATE	DETAIL MATE	NO. OF PIECES	SIZE	GRADE	LENGTH FT IN	WEIGHT EACH	REMARKS
			F001						
		800c		2	L3x3x5/16	44W	1 11 8		
		AA		2	L4x3x5/16		1 11 8		
		PA		1	PL 4 1/2 x 0'-0 6"		0 9 12		
		PB		1	PL 15 0 x 0'-0 8"	A572GR50	1 3 0	200 19	
				1	1F 1 1/4		17 0 0		
	4708	A4427		1	W 30 x 99	A572GR50	28 8 8	190 12	
			F002						
		500c		8	L3x3x5/16	44W	1 2 8		
		PC		1	PL 1 1/2 x 0'-0 6"	A572GR50	0 9 12		
				1	1F 1 1/4		15 0 0		
	4713	B4427		1	W 24 x 76	A572GR50	28 8 8	190 8	
	4710	C4427		1	⊥	⊥	28 8 8	190 8	
	4713	B4428		1	W 24 x 76	A572GR50	28 8 8	190 8	
	TOTAL			23		TOTAL	120		1 OF 1

REVISIONS					
1	DATE	BY	SPEC.	AS NOTED	FRANKEL STEEL LIMITED
2	DATE	BY	HOLES	13/16 ϕ	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5Z2
3	DATE	BY	FINISH	NONE	

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG. NO.
27 SF	NOV 8/85	F.R.	7 WORLD TRADE CENTER, N.Y.	84-153	4427
CHK'D 28 D.Z.	DATE JAN 17/86		DETAIL: BEAMS (47TH FLR.)		

Jan 22/86