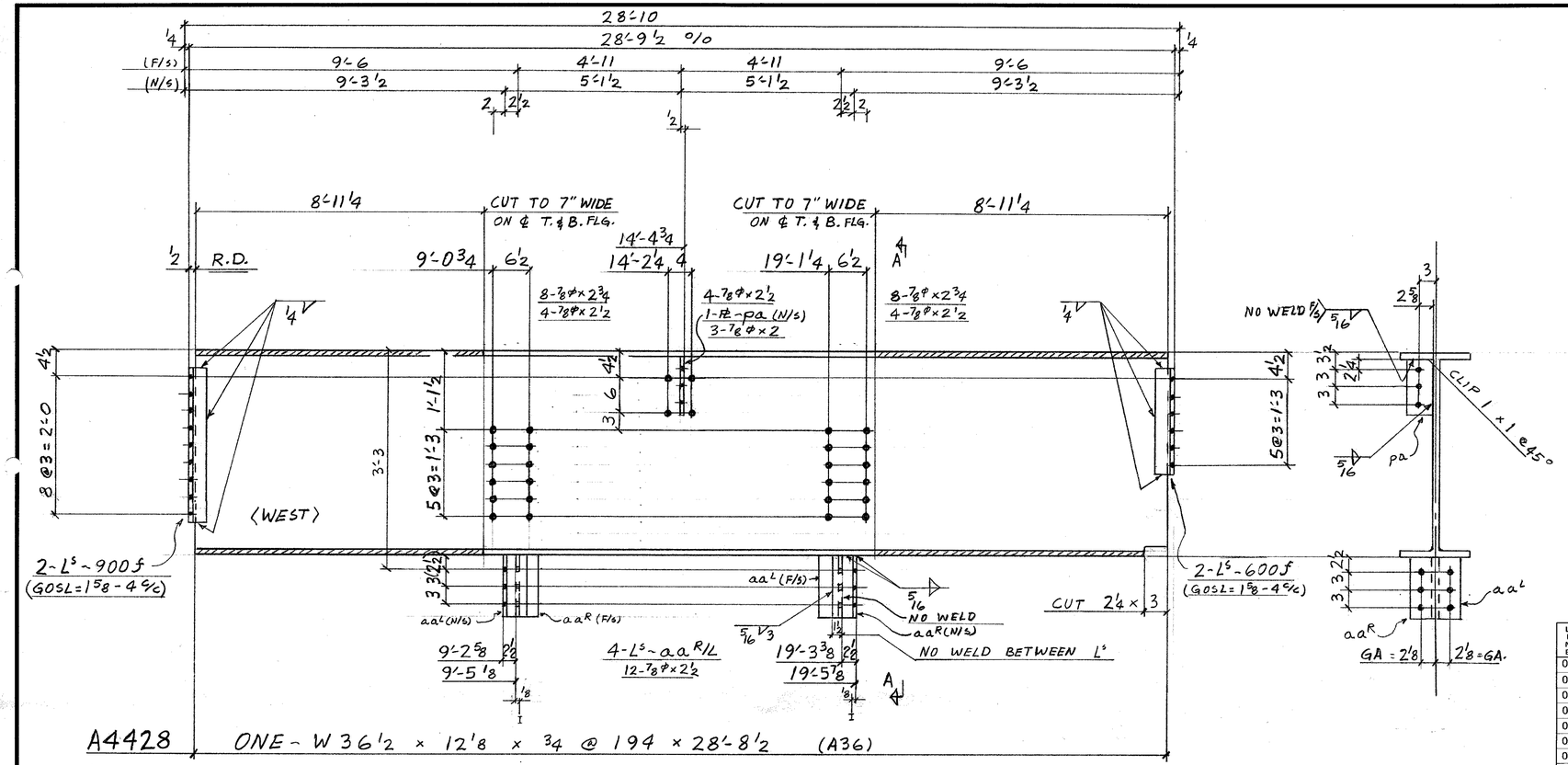
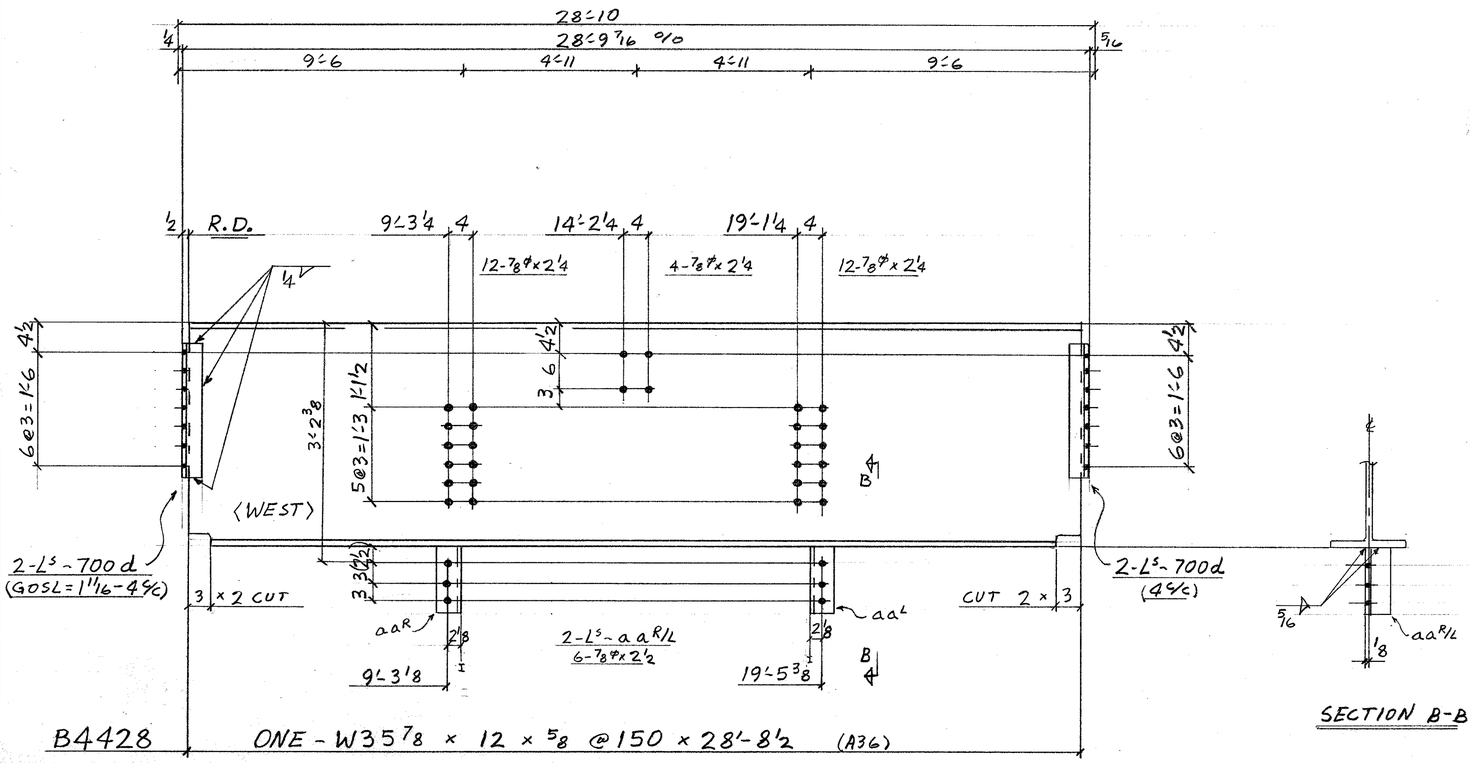


SECTION A-A

FIELD BOLTS

28 - 7/8ϕ A325		x 2 1/4
30 -		x 2 1/2
16 -		x 2 3/4
3 -		x 2

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E47, 901



SECTION B-B

BILL OF MATERIAL

LINE	COST	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02				900F	2	L	3		x 3 x 5/16			44W		2	2	8			
03				600F	2	L	3		x 3 x 5/16			44W		1	5	8			
04				AAR/L	4	L	4		x 4 x 5/8			1		0	10	0			
05				PA	1	PI	4	10	x		0 6	1		0	9	12			
06					1	IF	1	4						10	0	0			
07					1	IF	5	16						7	0	0			
08																			
09																			
10	4711		A4428		1	W	36	x 194				A36		28	8	8	190	13	
11																			
12					F001														
13																			
14				700D	4	L	3		x 3 x 5/16			44W		1	8	8			
15				AAR/L	2	L	4		x 4 x 5/8			1		0	10	0			
16																			
17					1	IF	1	4						10	0	0			
18					1	IF	5	16						3	0	0			
19																			
20																			
21	4711		B4428		1	W	36	x 150				A36		28	8	8	190	7	
22																			
23																			
24																			
25																			
26			TOTAL		23				TOTAL					90					1-OF-1
01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
09																			
10																			
11																			
12																			
13																			
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL						TOTAL										

IMPERIAL

Jan 22/86

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. AS NOTED
HOLES 15/16 ϕ
FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27 SF — DATE NOV. 7/85 — SQUAD FR
CHK'D. 28 D.Z. — DATE JAN/1986

PROJECT: 7 WORLD TRADE CENTER
DETAIL: BEAMS (47TH FLR.)

CONTRACT 84-153 — DWG.No. 4428