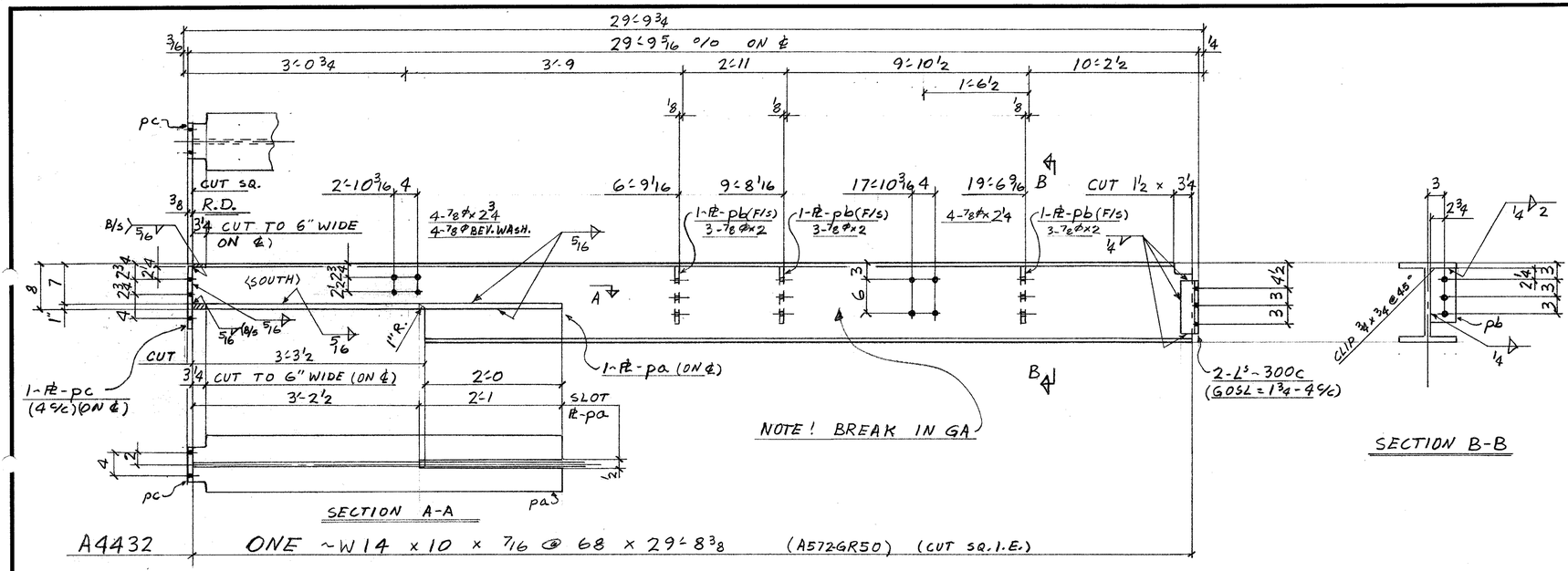
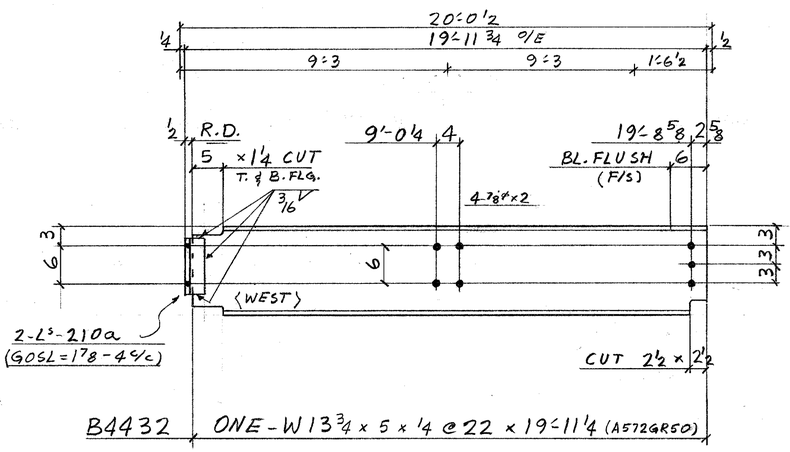
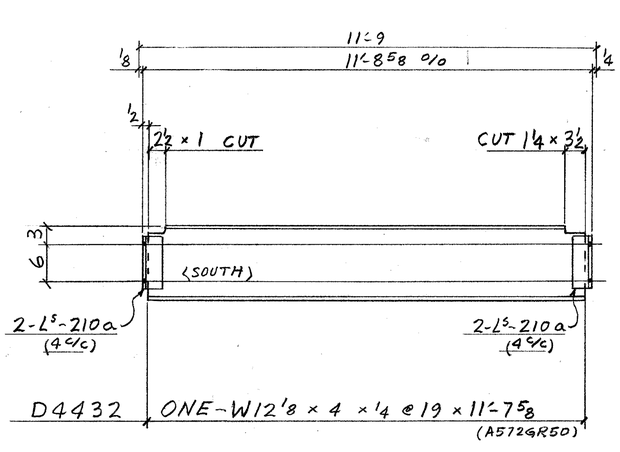
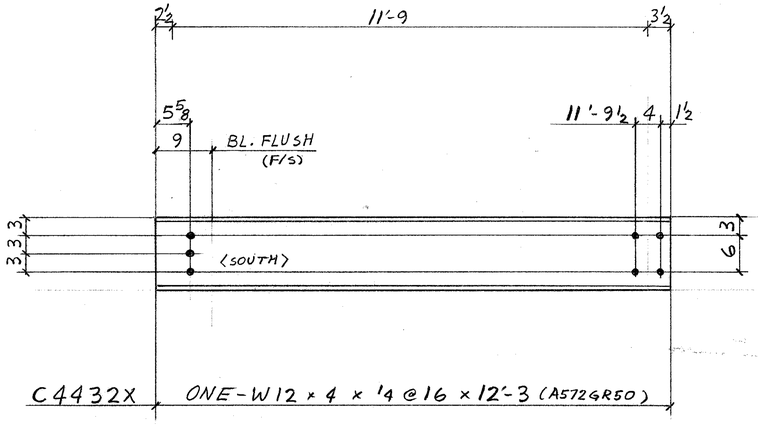
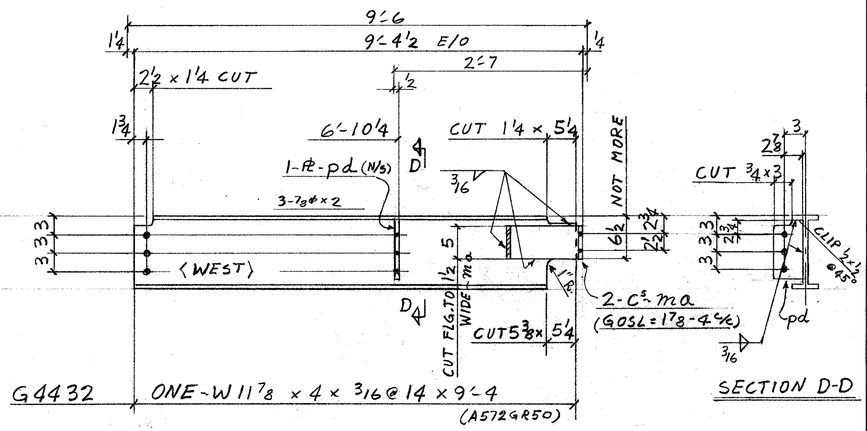










FIELD BOLTS

16-7/8ϕ A325	x 2
4-7/8ϕ	x 2'4
4-7/8ϕ	x 2 3/4
4-7/8ϕ	(BEV. WASH.)

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E47, 901, 9180

BILL OF MATERIAL

LINE	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02																			
03				PA	1	PL	10	0	x	1	0	44W		5	3	8			
04				PB	3	PL	4	12	x	0	6			0	9	12			
05				PC	1	PL	6	0	x	0	6			0	10	8			
06																			
07				300C	2	L	3	x	3 x 5/16					0	8	8			
08																			
09					1	IF	1/4							8	0	0			
10					1	IF	5/16							16	6	0			
11																			
12		4703	A4432		1	W	14 x 68					A572GR50		29	8	6	19	1	4 SQ.1.E.
13																			
14				F001															
15																			
16				210A	2	L	3 x 3 x 5/16					44W		0	8	8			
17																			
18																			
19					1	IF	3/16							2	3	0			
20																			
21																			
22		4703	B4432		1	W	14 x 22					A572GR50		19	11	4	19	0	11
23																			
24																			
25																			
26			TOTAL						TOTAL										1-OF-2
01				F001															
02																			
03				MA	2	12 C	25					A572GR50		0	5	0			STOCK
04				PD	1	PL	4	14 x		0	6	44W		0	10	4			
05																			
06					1	IF	3/16							4	0	0			
07																			
08		4703	G4432		1	W	12 x 14					A572GR50		9	4	0	21	4	5
09																			
10																			
11				MARK															
12																			
13		4703	C4432X		1	W	12 x 16					A572GR50		12	3	0	19	1	14
14																			
15				F001															
16																			
17				210A	4	L	3 x 3 x 5/16					44W		0	8	8			
18																			
19					1	IF	3/16							4	6	0			
20																			
21		4703	D4432		1	W	12 x 19					A572GR50		11	7	10	19	1	15
22																			
23																			
24																			
25																			
26			TOTAL		30				TOTAL					119					Jan 29/86 2-OF-2

REV			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. AS NOTED
HOLES 15/16ϕ
FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
27 SF	NOV. 18/85	FR	7 WORLD TRADE CENTER	84-153	4432
CHK'D. 28 D.Z.	DATE JAN 21/86		DETAIL: BEAMS (47TH FLR.)		