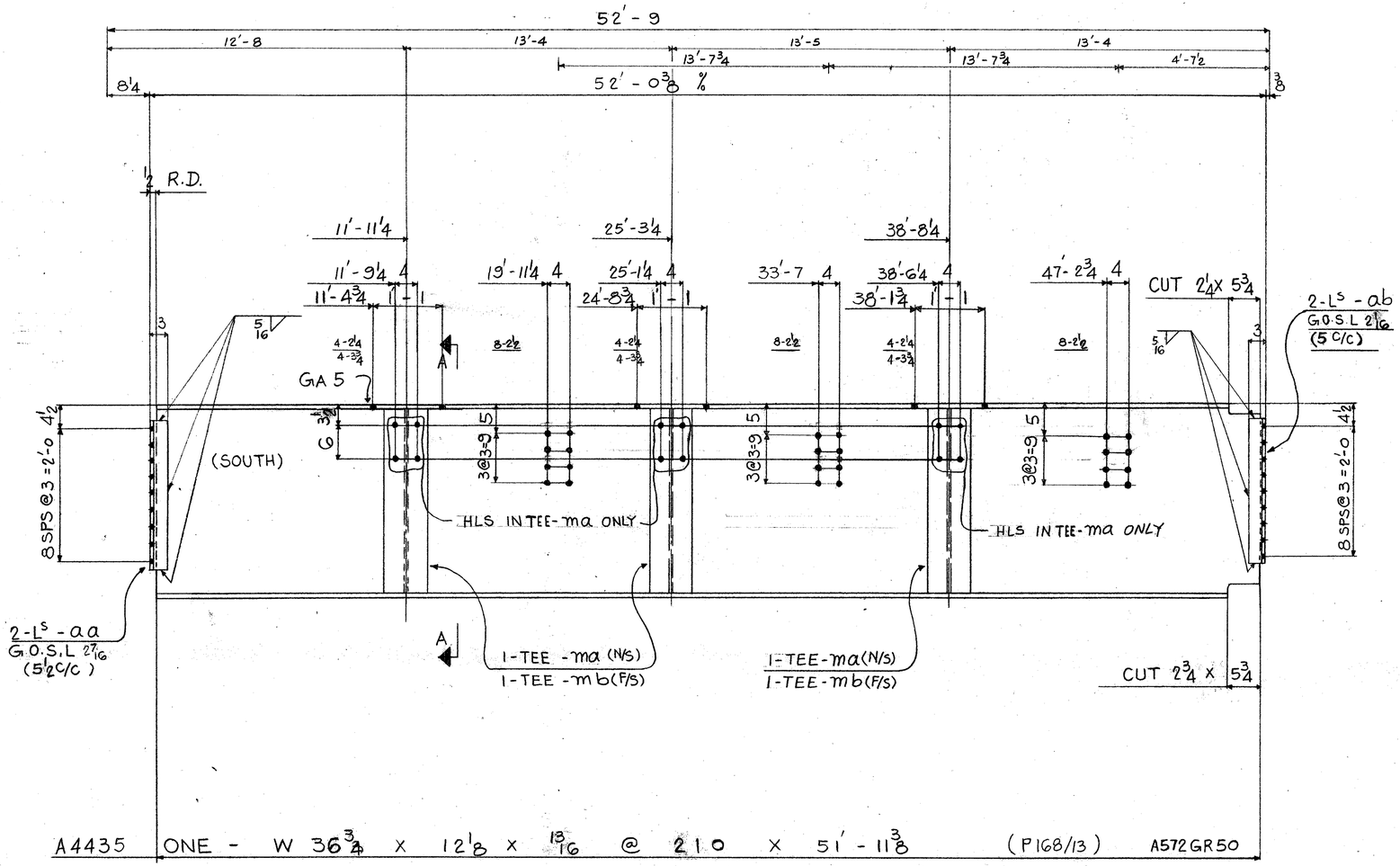
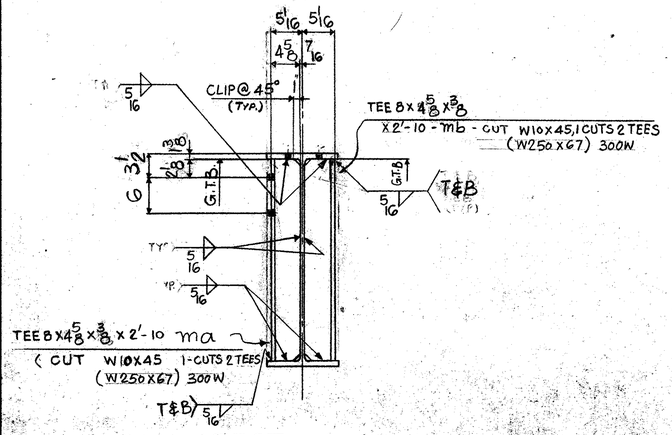




FIELD BOLTS

12 - 7/8Φ H.T. BOLT X 2 1/4 (A325F)
12 - 7/8Φ ⊥ X 3 3/4 ⊥
24 - 7/8Φ ⊥ X 2 1/2 (A325F)

SHOP NOTE:

MAT'L G40.21, 44W (U/N)

USE E70 SERIES ELECTRODES

REF DWG. E46, 3181, 9185

BILL OF MATERIAL

LINE	CCOSTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001													
02																		
03				AA	2	L4X3X3/8					44W		2	2	8			
04				AB	2	L4X3X3/8					⊥		2	2	8			
05																		
06				MA	1	W250X67					300W		2	10	0			CUT 2 TEES @ TB
07				MA	1							2	2	10	0			CUT 1 TEE
08				MB	1								2	10	0			CUT 2 TEES
09				MB	1						⊥	2	2	10	0			CUT 1 TEE
10																		
11																		
12																		
13					1	1F5/16							57	0	0			
14																		
15																		
16			A704	A4435	1	W36X210					A572GR50		51	11	6	168	13	
17																		
18																		
19																		
20																		
21																		
22																		
23																		
24																		
25																		
26			TOTAL		11						TOTAL		120			1	OF	1
01																		
02																		
03																		
04																		
05																		
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22																		
23																		
24																		
25																		
26			TOTAL								TOTAL							

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. AS NOTED
HOLES 15/16 Φ
FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B5

MADE		DATE	SQUAD
27	HSS	NOV 21/85	F/R
CHK'D. 28	D.Z.	DATE JAN 8/86	

PROJECT: 7 WORLD TRADE CENTER, N.Y.
DETAIL: BEAMS (46TH FLOOR)
CONTRACT 84-153
DRAWING 4435