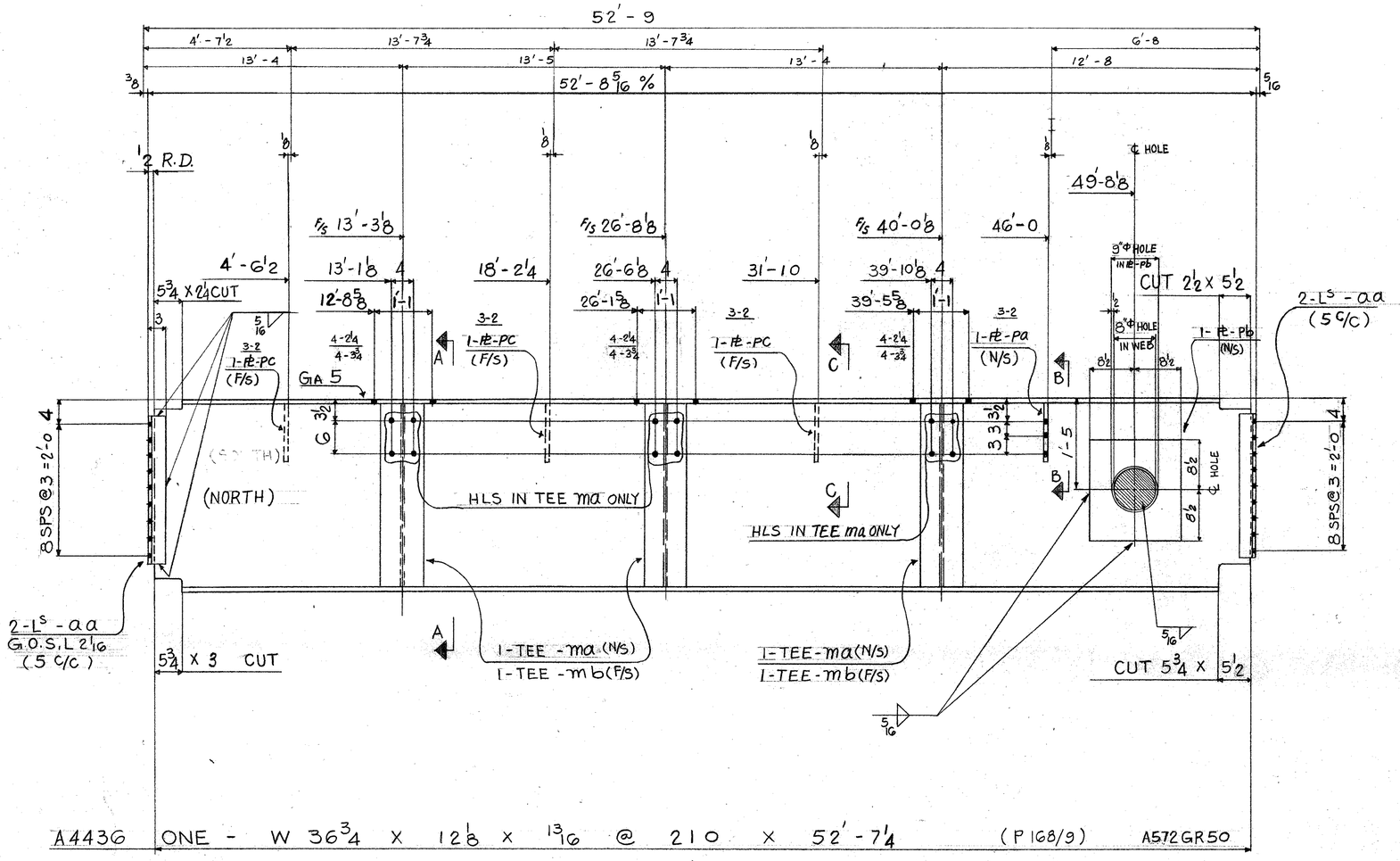
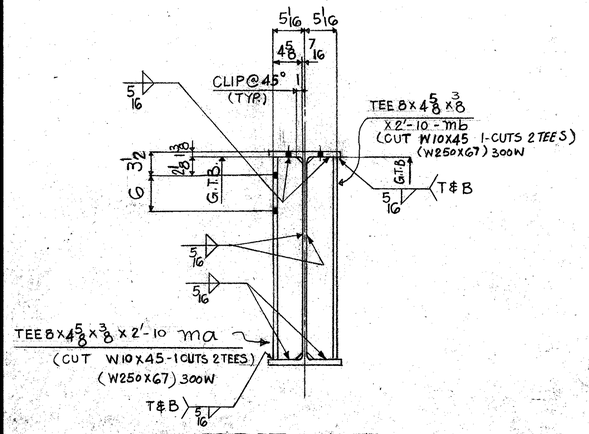


SHOP NOTE:

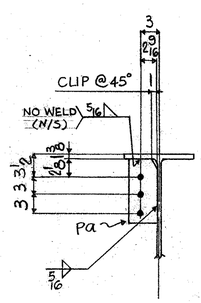
MAT'L G40.21, 44W (U/N)

USE E70 SERIES ELECTRODES

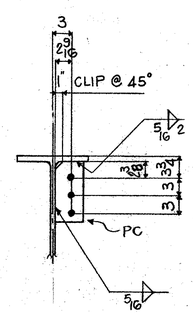
REF DWG. E46, 901, 9181



SECT. A-A



SECT. B-B



SECT. "C-C"

FIELD BOLTS

12 - ⅞Φ H.T. BOLT X 2¼ (A325F)

12 - ⅞Φ ⊥ X 2 (⊥)

12 - ⅞Φ ⊥ X 3¾ (⊥)

BILL OF MATERIAL

LINE	CCODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				Fool															
02				PC	3	PI	4	9	X		0	G 44W		0	3	14			
03				AA	4	L	4	X 3	X 3/8			44W		2	2	8			
04				PA	1	PI	4	9	X		0	G ⊥		0	9	10			
05				MA	1	W	250	X 67				300W		2	10	0			CUT 2 TEES GTB
06				PB	1	PI	17	0	X		0	B A572GR50		1	5	0	222	2	
07				MA	1	W	250	X 67				300W	2	2	10	0			CUT 1 TEE GTB
08					1	IF5/16								66	0	0			
09				MB	1	W	250	X 67				300W		2	10	0			CUT 2 TEES GTB
10				MB	1	⊥						⊥	2	2	10	0			CUT 1 TEE GTB
11		4714	A4436		1	W	36	X 210				A572GR50		52	7	4	168	9	
12																			
13																			
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		16							TOTAL		129					
01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
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22																			
23																			
24																			
25																			
26			TOTAL									TOTAL							

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. AS NOTED
HOLES 15/16 Φ
FINISH NONE

Jan 16/86

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD
27 H.S.S.	NOV 21/85	F.R.
CHK'D. 28 D.Z.	DATE JAN 7/86	

PROJECT: 7 WORLD TRADE CENTER, N.Y.
DETAIL: BEAMS (46TH FLOOR)
CONTRACT 84-153
DWG.No. 4436