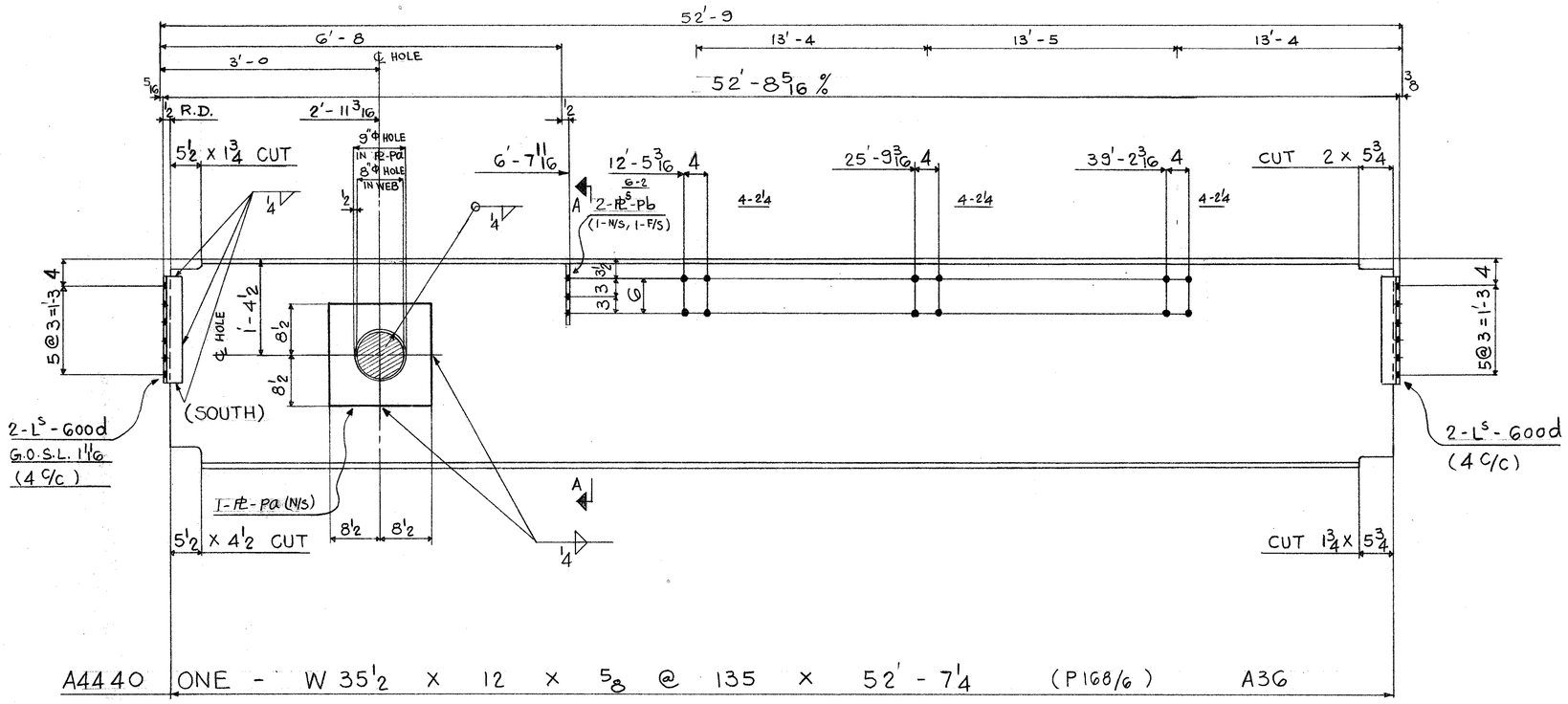
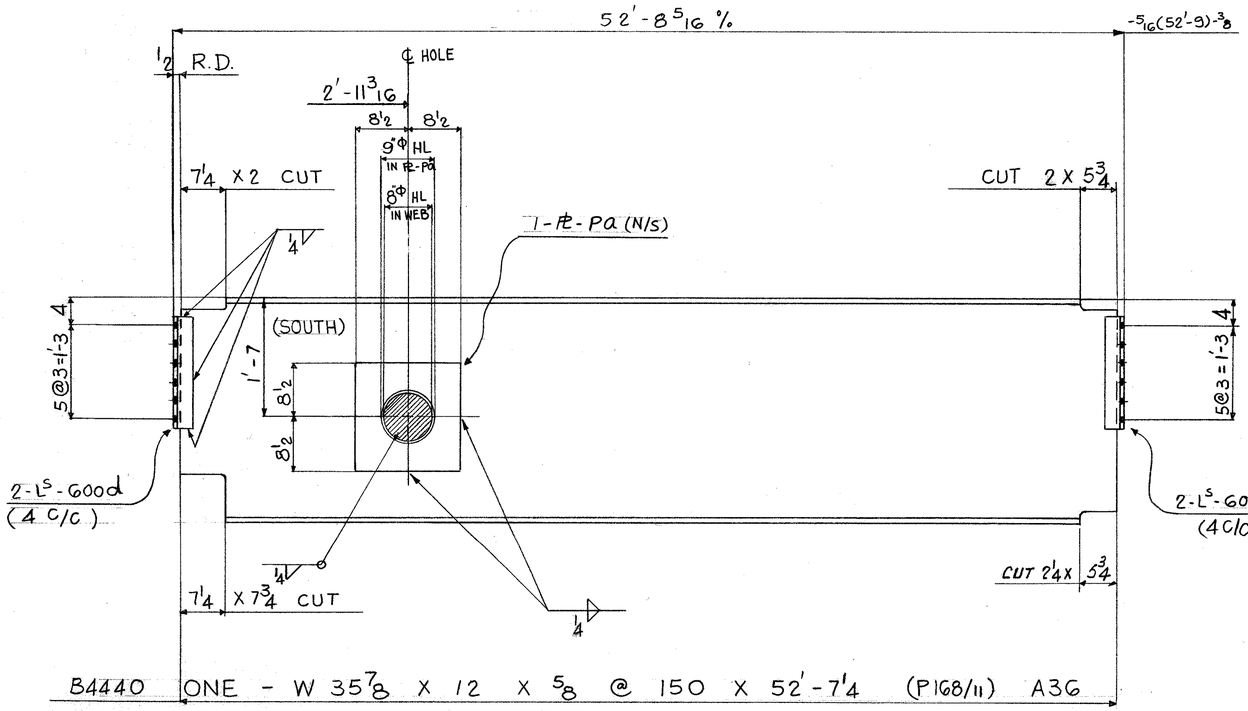




SECT. "A-A"

FIELD BOLTS

6 - 7/8Φ H.T. BOLT X 2 (A325F)

12 - 7/8Φ ⊥ X 2 1/4 (⊥)

SHOP NOTE:

MAT'L G40.21, 44W (U/N)

USE E70 SERIES ELECTRODES

REF DWG. E46, 901, 9181

BILL OF MATERIAL

LINE	COST CODE	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				600D	4	L	3	X3	X 5/16			44W		1	5	8			
04																			
05				PA	1	PL	17	0	X	0	8	A36		1	5	0	222	4	
06				PB	2	PL	4	12	X	0	6	44W		0	10	4			
07																			
08					1	IF	5/16							1	0	0			
09					1	IF	1/4							18	6	0			
10																			
11		4714	A4440		1	W36	X 135					A36		52	7	4	168	6	
12																			
13																			
14				F001															
15				600D	4	L	3	X3	X 5/16			44W		1	5	8			
16				PA	1	PL	17	0	X	0	8	A36		1	5	0	222	4	
17																			
18					1	IF	1/4							15	2	0			
19																			
20		4711	B4440		1	W36	X 150					A36		52	7	4	168	11	
21																			
22																			
23																			
24																			
25																			
26				TOTAL	19				TOTAL			142							1 OF 1

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. G40.21, 44W(U/N)
HOLES 15/16Φ
FINISH NONE

Jan 16/86

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
27 HSS	DEC 6,85	F.R.	7 WORLD TRADE CENTER, N.Y.	84-153	4440
CHK'D. 28 D.Z.	DATE JAN 7/86		DETAIL: BEAMS (46TH FLR.)		