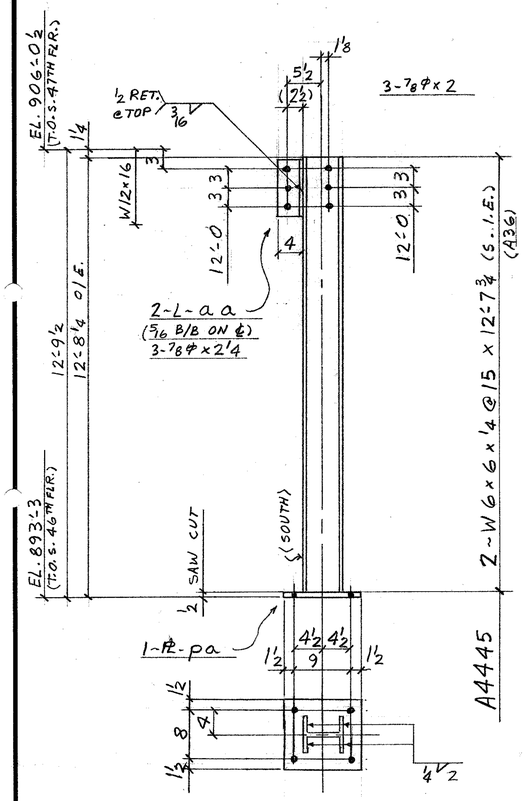
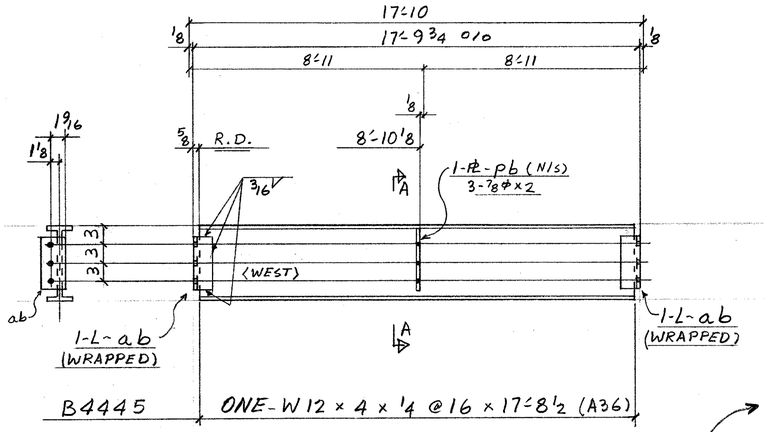
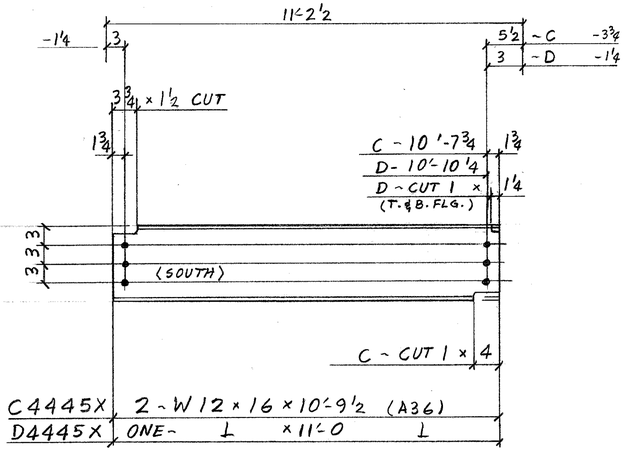
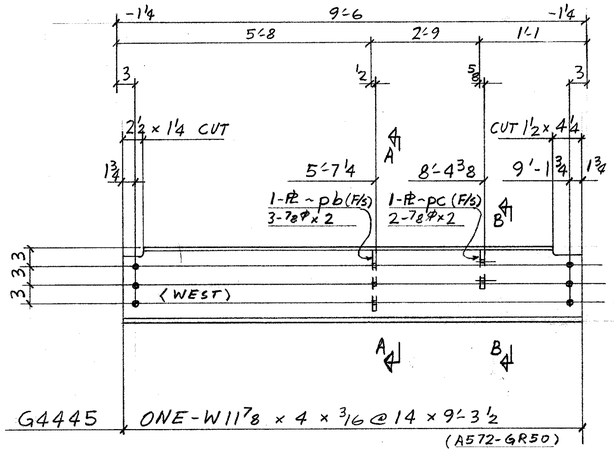
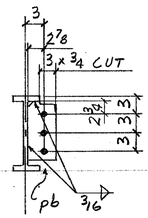




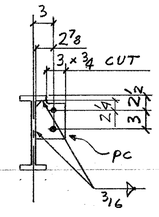


SEE DWG 9197
X04

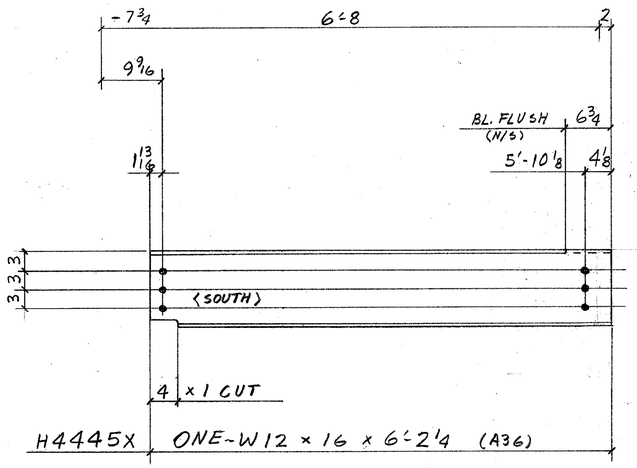


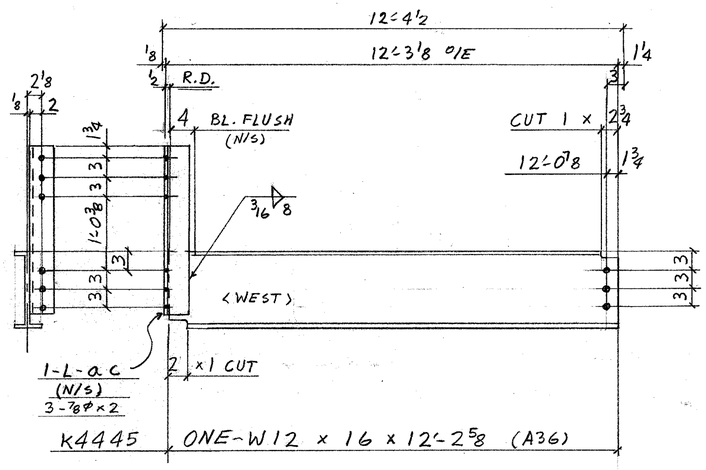


SECT. A-A



SECT. B-B





FIELD BOLTS
17-⅞ϕ A325 x 2
6- ⊥ x 2¼

MAT'L G40-21-44 W U/N
E70 SERIES ELECTRODES
REF. DWG. E47, 901

BILL OF MATERIAL

LINE	CCOSTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F002														
02																			
03				PA	2	PL	11	0	X		0 8	44W		1	0	0			
04				AA	4	L	4	4	X	3	1/2 x 5/16	⊥		0	8	8			
05																			
06					1	IF	1	1/4						2	0	0			
07					1	IF	3	/16						3	0	0			
08																			
09		4709	A4445		2	W	6	x 15				A36		12	7	12	222	9	S.I.E.
10																			
11					F001														
12																			
13				AB	2	L	3	x 3 x 5/16				44W		0	8	8			
14				PB	1	PL	4	1/4	X		0 6	⊥		0	10	4			
15					1	IF	3	/16						4	0	0			
16																			
17		4709	B4445		1	W	12	x 16				A36		17	8	8	223	8	
18																			
19					F001														
20																			
21				PB	1	PL	4	1/4	X		0 6	44W		0	10	4			
22				PC	1	L	4	1/4	X		0 6	⊥		0	6	12			
23					1	IF	3	/16						3	0	0			
24																			
25		4703	G4445		1	W	12	x 14				A572GR50		9	3	8	214	5	
26			TOTAL						TOTAL										1-OF-2
01					F001														
02																			
03				AC	1	L	4	x 4 x 3/8				44W		2	3	14			
04																			
05					1	IF	3	/16						1	4	0			
06																			
07		4714	K4445		1	W	12	x 16				A36		12	2	10	192	16	
08																			
09																			
10						MARK													
11																			
12		4709	C4445X		2	W	12	x 16				A36		10	9	8	223	9	
13		4709	D4445X		1									11	0	0	223	9	
14		4714	H4445X		1									6	2	4	192	17	
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		31				TOTAL					93					2-OF-2

Feb 10/86

R E V.	1 DATE	BY	SPEC. AS NOTED	FRANKEL STEEL LIMITED		
	2 DATE	BY	HOLES 15/16ϕ	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2		
	3 DATE	BY	FINISH NONE			
MADE 27 SF	DATE 21 NOV. 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-153	DWG.No. 4445	
CHK'D. 28 D.Z.	DATE JAN 29/86		DETAIL: POST'S & BEAMS (47TH FLR.)			

WHITE