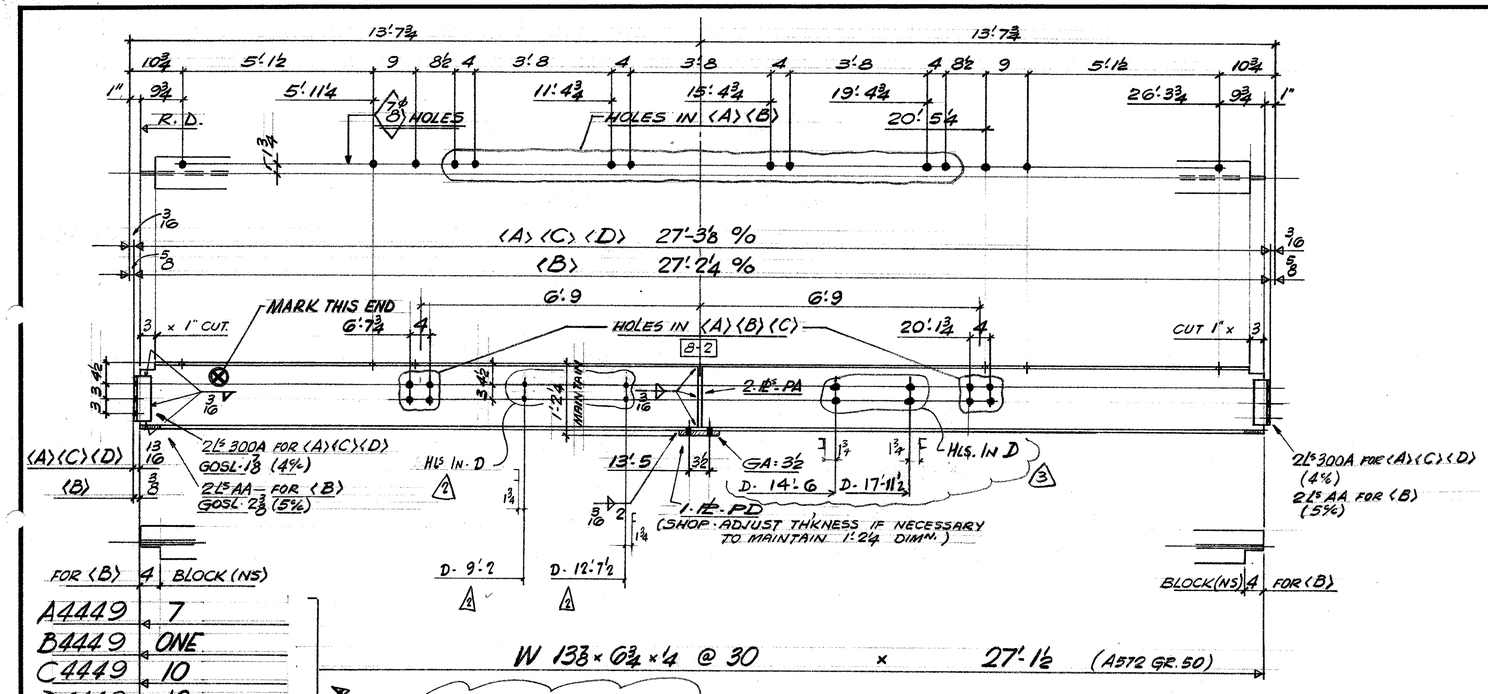
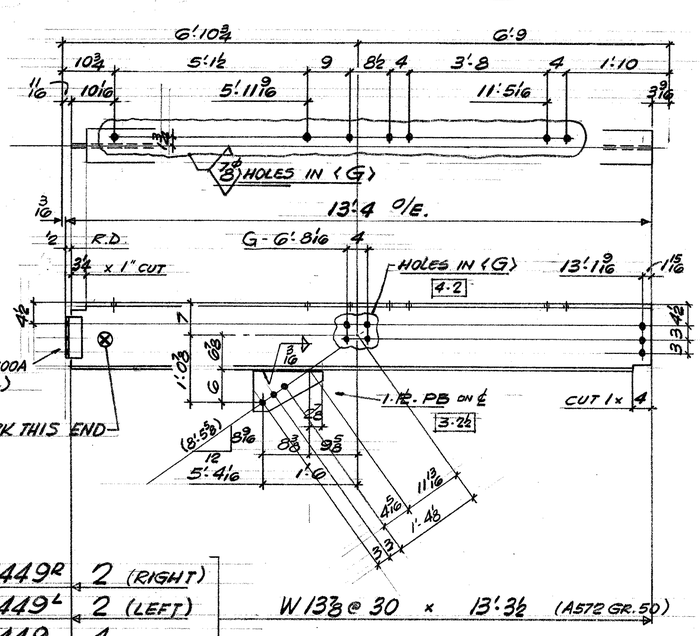
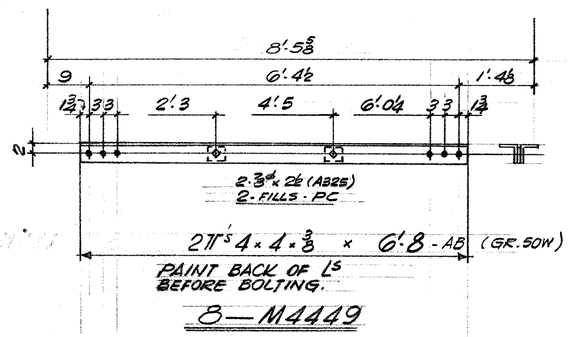
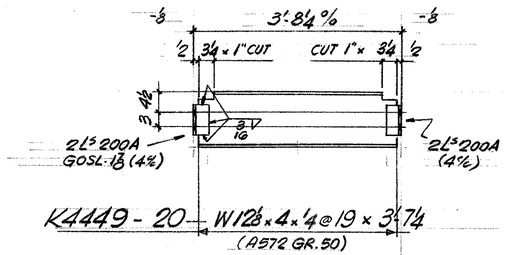


A4449	7
B4449	ONE
C4449	10
D4449	10







FINISH.
CLEANING : SSPC - SP6
PRIMER: TNEMEC VERSARE PRIMER 4-55 (RED) 3 Mils Dry.
TOP COAT: TNEMEC - TNEME-GARD 80-2050 (GREY) 3 Mils Dry.
REQ # 21255

1

K63 SUMP FRAMING COMPL. X63 - WEB HLS. FOR D

FIELD BOLT SUMMARY
160 - ⅞ø x 2 - A325 N
24 - ⅞ø x 2½ ⊥ N

MATL G40.21.44W U.N.
E70 SERIES ELECTRODES
REF. DIAG. E46

BILL OF MATERIAL

LINE	COST CODE	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	GRADE CODE	DSGN	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01					F028									
02				PA	56	PL 3/8 x 0'-6"	44W		1	1	2			CUT TO FIT.
03				PD	28	PL 7/8 x 0'-6"			0	7	0			
04				300A	108	L 3 x 3 x 5/16			0	8	8			
05				AA	4	L 3½ x 3 x 5/16			0	8	8			
06					1	IF 3/16			210	0	0			
07		4710	A4449		4	W14 x 30	A572GR50		27	1	8	193	6	
08		4709	A4449		3				27	1	8			
09		4709	B4449		1				27	1	8			
10		4709	C4449		5				27	1	8			
11		4710	C4449		5				27	1	8			
12		4709	D4449		5				27	1	8			
13		4710	D4449		5				27	1	8			
14					F008									
15				PB	8	PL 8 0 x 0'-0"	44W		1	1	0			
16				300A	16	L 3 x 3 x 5/16			0	8	8			
17					1	IF 3/16			34	0	0			
18		4709	G4449R		1	W14 x 30	A572GR50		13	3	8	193	6	
19		4710	G4449R		1				13	3	8			
20		4709	G4449L		1				13	3	8			
21		4710	G4449L		1				13	3	8			
22		4709	H4449		2				13	3	8			
23		4710	H4449		2				13	3	8			
24														
25														
26			TOTAL			TOTAL								1 OF 2
01					F020									
02				200A	80	L 3 x 3 x 5/16	44W		0	5	8			
03					1	IF 3/16			70	0	0			
04		4709	K4449		10	W 12 x 19	A572GR50		3	7	4	193	7	
05		4710	K4449		10	⊥	⊥		3	7	4	⊥	⊥	
06														
07														
08					F008									
09				PC	16	PL 3/8 x 0'-6"	44W		0	3	0			
10					16	HT BOLT ⅞ x 2½	325							
11				AB	16	L 4 x 4 x ⅜	50W		6	8	0	193	14	
12		4709	M4449		4	PIECE (BRACE)			6	8	0			
13		4710	M4449		4	⊥			6	8	0			
14														
15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														
26			TOTAL		479	TOTAL			607					2 OF 2

Mon 4/86 R (3)
Rev 10/86 R
Dec 16/85

R 1	DATE DEC 16/85	BY GP	SPEC. AS NOTED
E 2	DATE FEB 10/86	BY J.B.	HOLES 15/16ø U.N.
V 3	DATE MAR 3/86	BY FR	FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT: 7 WORLD TRADE CENTER	CONTRACT	DWG.No.
27 GP	Nov '85	FR	DETAIL: COOLING TOWER SUPPORT 46TH FL	84-153	4449
CHK'D. 28 SF	DATE 26/NOV/85				