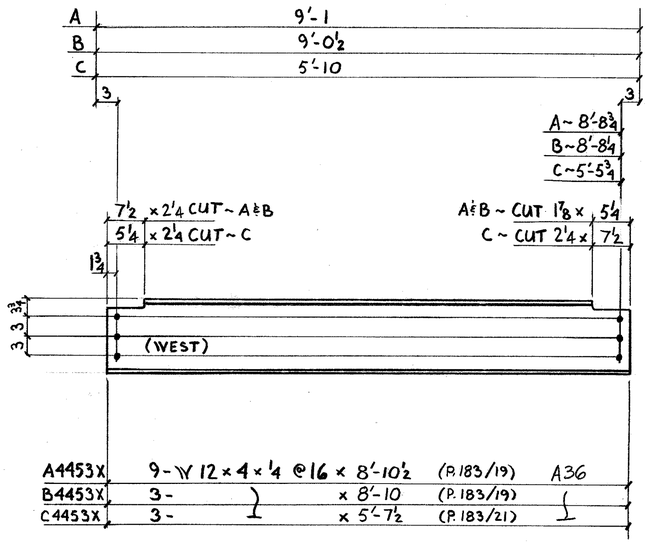
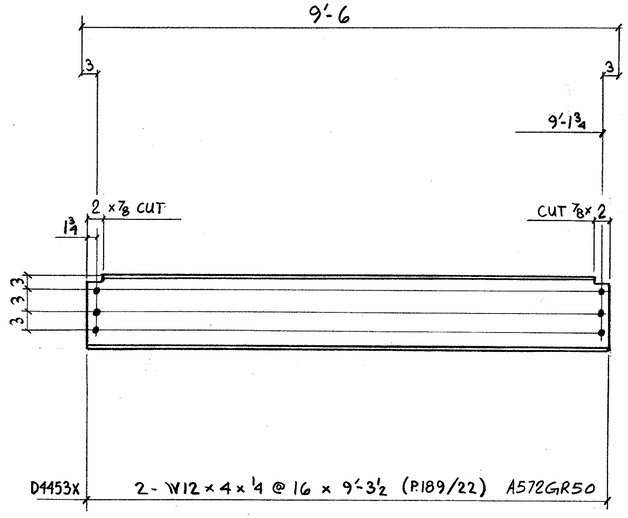
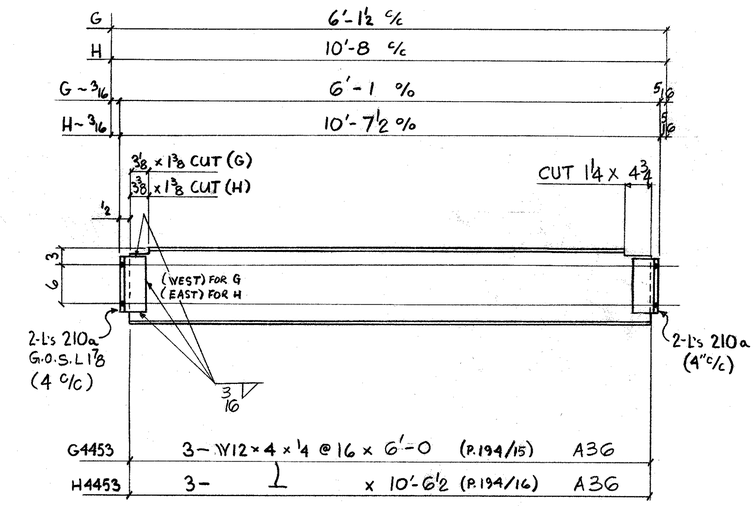
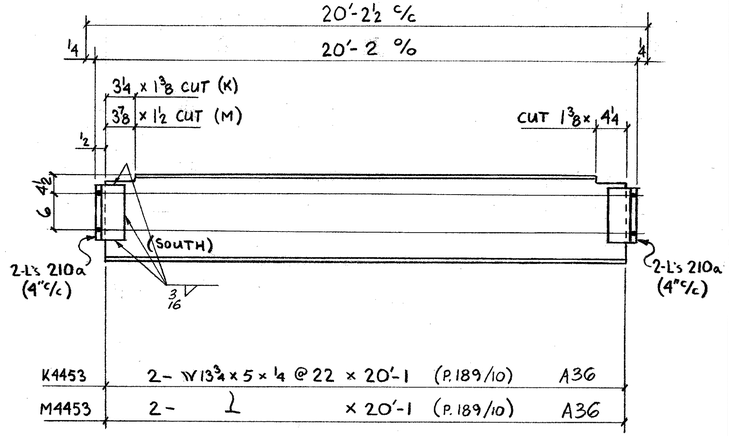
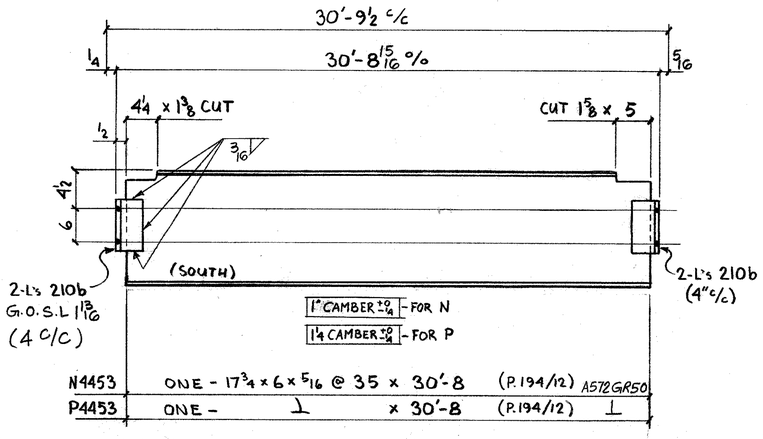
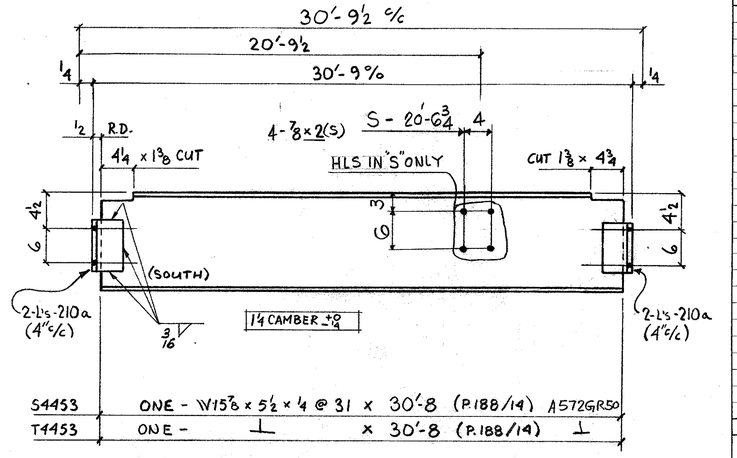












FIELD BOLTS
4-⅞ϕ H.T. BOLT x 2 (A325F)

SHOP NOTES:
MATERIAL - G40.21-44W 4/N
E70 SERIES ELECTRODES
REF. DWG. E46, E48, 9181, 901

BILL OF MATERIAL

LINE	COST CODE	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01						MARK								
02														
03		4711	A4453X		3	W12x16	A36		8	10	8	183	19	
04		4710	A4453X		3				8	10	8	183	19	
05		4709	A4453X		3				8	10	8	183	19	
06		4704	B4453X		3				8	10	0	183	19	
07		4714	C4453X		3	⊥	⊥		5	7	8	183	21	
08														
09		4802	D4453X		2	W12x16	A572GR50		9	3	8	189	22	
10														
11				F006										
12			210A	24	1	L3x3x5/16	44W		0	8	8			
13					1	IF 3/16			27	0	0			
14		4814	G4453		3	W12x16	A36		6	0	0	194	15	
15		4804	H4453		3	⊥	⊥		10	6	8	194	16	
16														
17				F002										
18			210B	8	1	L3x3x5/16	44W		0	8	8			
19					1	IF 3/16			9	0	0			
20		4813	N4453		1	W18x35	A572GR50		30	8	0	194	12	
21		4813	P4453		1	⊥	⊥		30	8	0	194	12	
22														
23														
24														
25														
26			TOTAL			TOTAL								1 OF 2
01				F002										
02			210A	8		L3x3x5/16	44W		0	8	8			
03					1	IF3/16			9	0	0			
04		4808	S4453		1	W16x31	A572GR50		30	8	0	188	14	
05		4808	T4453		1	⊥	⊥		30	8	0	188	14	
06														
07														
08														
09				F004										
10														
11			210A	16		L3x3x5/16	44W		0	8	8			
12					1	IF3/16			18	0	0			
13														
14		4813	K4453		2	W14x22	A36		20	1	0	189	10	
15		4808	M4453		2	⊥	⊥		20	1	0	189	10	
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														
26			TOTAL		105	TOTAL			285					2 OF 2

Jan 22/86

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. AS NOTED
HOLES 15/16 ϕ
FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT:	CONTRACT	DWG.No.
27 RM	NOV 25/85	FR	7 WORLD TRADE CENTRE	84-153	4453
CHK'D. 28 D.Z.	DATE JAN 17/86		DETAIL: BEAMS 46TH & 48TH FLRS.		