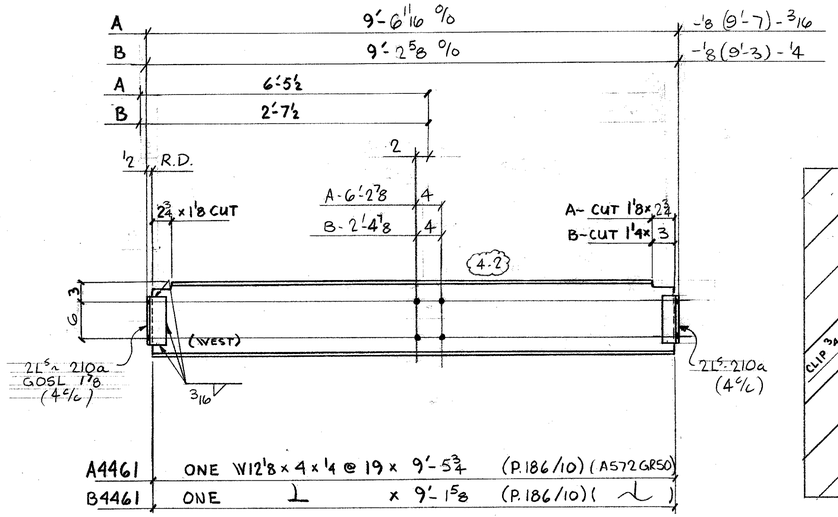
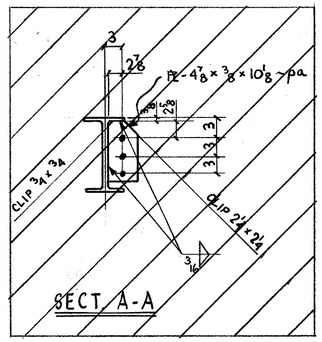
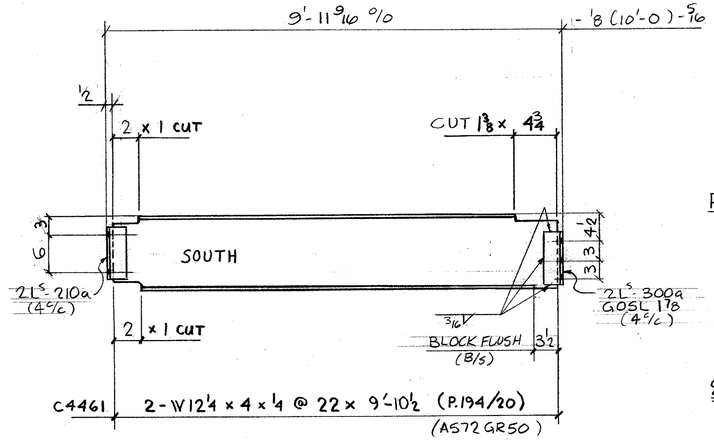
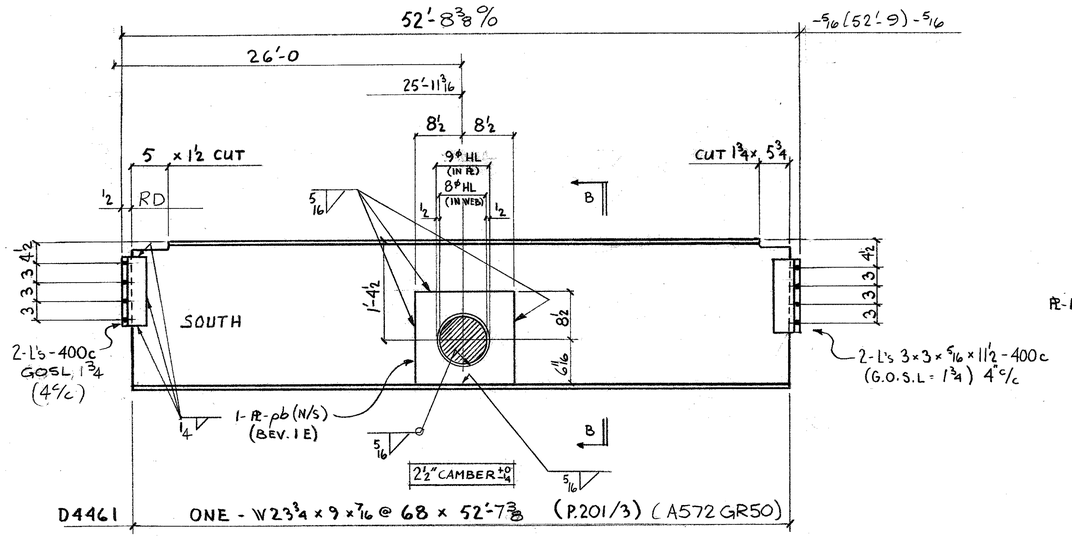


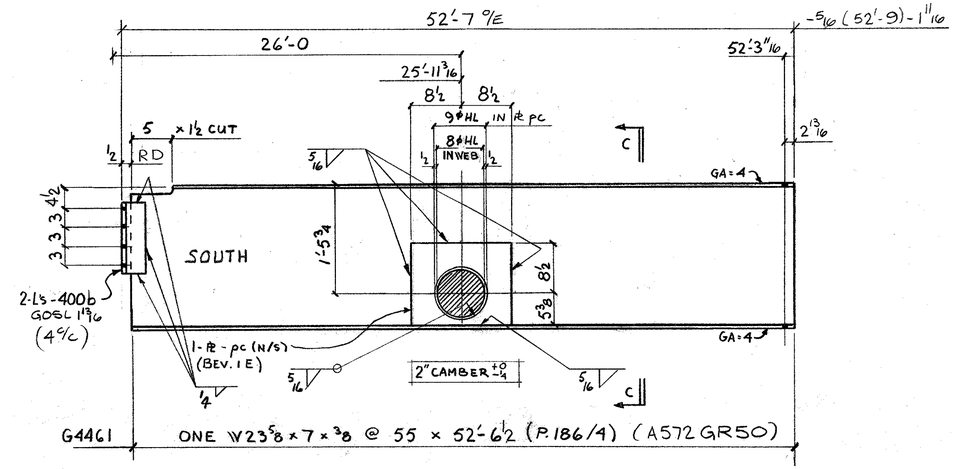


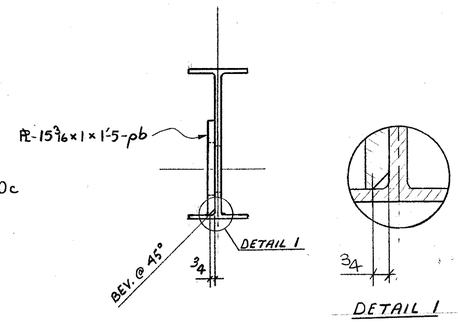


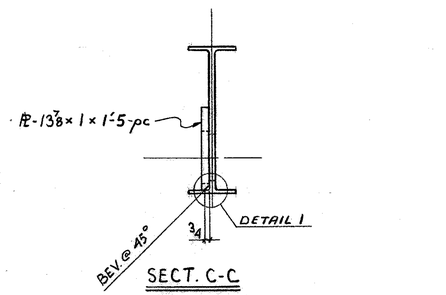
FIELD BOLTS
8-7/8 ϕ A325 x 2

SHOP. NOTES
MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF DWG. 901, E4B









BILL OF MATERIAL

LINE	C C O S T E	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY THK. In.	THK. 16th	GRADE CODE	D S O R	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F002													
02				210A	8	L	3		3 x 5/16		44W		0	8	8			
03					1	IF	3/16						0	0	0			
04																		
05		4808	A4461		1	W12 x 19					A572GR50		9	5	12	186	10	
06		4803	B4461		1	⊥					⊥		9	1	10	186	10	
07																		
08																		
09																		
10					F001													
11			PB		1	PL	15	3 x		10	44W		1	5	0			BEV. EDGE
12					1	IF	5/16						0	0	0			
13			400c		4	L	3	x 3 x 5/16			44W		0	11	8			
14					1	IF	1/4						0	5	6			
15		4818	D4461		1	W24 x 68					A572GR50		52	7	6	201	3	
16																		
17					F001													
18			PC		1	PL	13	1/4 x		10	44W		1	5	0			BEV. EDGE
19			400B		2	L	3	x 3 x 5/16			44W		0	11	8			
20					1	IF	3/16						0	0	0			
21					1	IF	1/4						0	2	9	0		
22																		
23		4818	G4461		1	W24 x 55					A572GR50		52	6	8	186	4	
24																		
25																		
26			TOTAL				TOTAL											1 OF 2
01					F002													
02																		
03			210A		4	L	3	x 3 x 5/16			44W		0	8	8			
04			300A		4	L		⊥			⊥		0	8	8			
05																		
06					1	IF	3/16						0	0	0			
07																		
08		4808	C4461		1	W12 x 22					A572GR50		9	10	8	194	20	
09		4803	C4461		1	⊥					⊥		9	10	8	194	20	
10																		
11																		
12																		
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18																		
19																		
20																		
21																		
22																		
23																		
24																		
25																		
26			TOTAL		42		TOTAL						183					2 OF 2

WHITE

Feb. 14/86

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. AS NOTED
HOLES 15/16 ϕ U/N
FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE DEC 3/85	SQUAD F.R.	PROJECT: 7 WORLD TRADE CENTRE	CONTRACT 84-153	DWG.No. 4461
CHK'D. 28 D.Z.	DATE FEB 6/86		DETAIL: BEAMS ~ ROOF		