FINISH.

CLEANING: SSPC. SP6

PRIMER: TNEMEC VERSARE PRIMER 4.55 (RED) 3 Mils Dry.

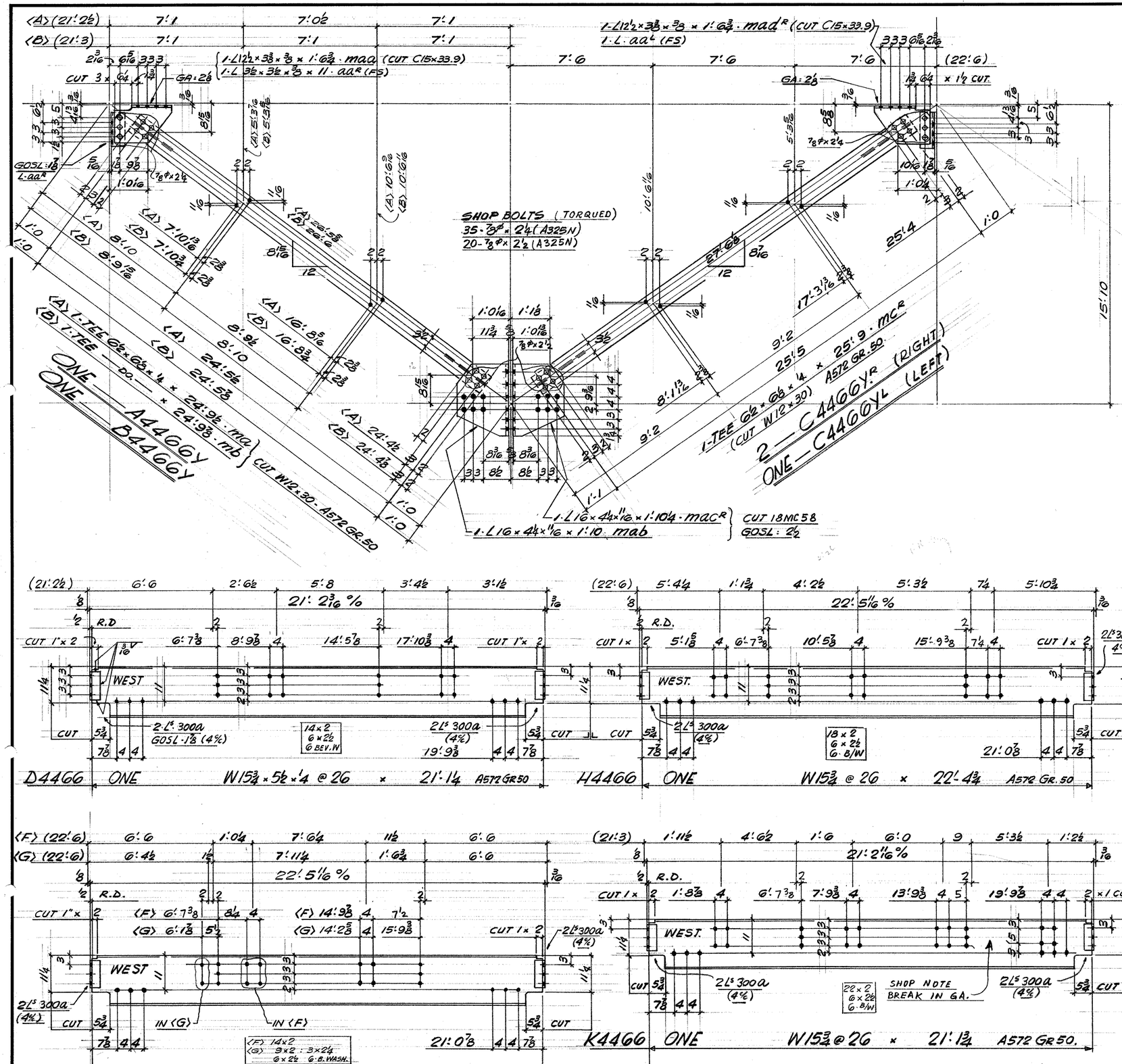
TOP COAT: TNEMEC TNEME-GARD 80-2050 (GREY) 3 Mils Dry

REQ# 21255.

FIELD BOLT SUMMARY

77 - 7/8ø x 2 A325N
3 - 7/8ø x 2½ }
30 - 7/8ø x 2½ }
30 - 7/8ø BEVEL WASHERS

MAT'L - G40.21. 44 W U.N.
E70 SERIES ELECTRODES
REF. DIAG. E48



BILL OF MATERIAL

LINE	CCOSTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F005										
02				AA^R	3	L 3½ x 3½ x 5/16	44W		0	11	0			
03				AA^L	2	"	"		0	11	0			
04				MAA	2	C 380 x 50	300W		1	6	12			CUT 2 L
05				MAD^R	2	"	"		1	6	12			"
06				MAD^L	1	"	"		1	6	12			CUT 1 L
07				MAB	2	18MC 58	A572GR50		1	10	0			CUT 2 L
08				MAC^R	2	"	"		1	10	4			"
09				MAC^L	1	"	"		1	10	4			CUT 1 L
10					35	HT BOLT 7/8 x 2 1/4	325							
11				MA	1	W12 x 30	A572GR50	2	24	9	8	224	3	CUT 1 TEE
12				MB	1	"	"	2	24	9	14			"
13				MC^R	2	"	"	2	25	9	0			CUT 2 TEE
14				MC^L	1	"	"	2	25	9	0			CUT 1 TEE
15					20	HT BOLT 7/8 x 2 1/2	325							
16	4811	A4466Y			1	PIECE - BRACE			27	0	0			x 24 IN.
17	4804	B4466Y			1	"			27	0	0			"
18	4809	C4466Y^R			1	"			28	0	0			"
19	4810	C4466Y^R			1	"			28	0	0			"
20	4809	C4466Y^L			1	"			28	0	0			"
21														
22														
23														
24														
25														
26				TOTAL					TOTAL					1 OF 2
01				F005										
02			300A		20	L 3 x 3 x 5/16	44W		0	8	8			
03														
04					1	I.F. 3/16			23	0	0			
05														
06	4811	D4466			1	W 16 x 26	A572GR50		21	1	4	186	11	
07	4810	F4466			1	"	"		22	4	12			
08	4809	G4466			1	"	"		22	4	12			
09	4809	H4466			1	"	"		22	4	12			
10	4804	K4466			1	"	"		21	1	12			
11														
12														
13														
14														
15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														
26				TOTAL	116				TOTAL	373				2 OF 2

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. AS NOTED
HOLES 15/16ø
FINISH SEE NOTES

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD
27 GP	DEC '85	F.R.
CHK'D. 28 D.Z.	DATE NOV 20/86	

PROJECT: 7 W.T.C. COOLING TOWER
DETAIL: BEAMS: BRACING. (ROOF)

CONTRACT 84.153 | DWG.No. 4466

APPROVED