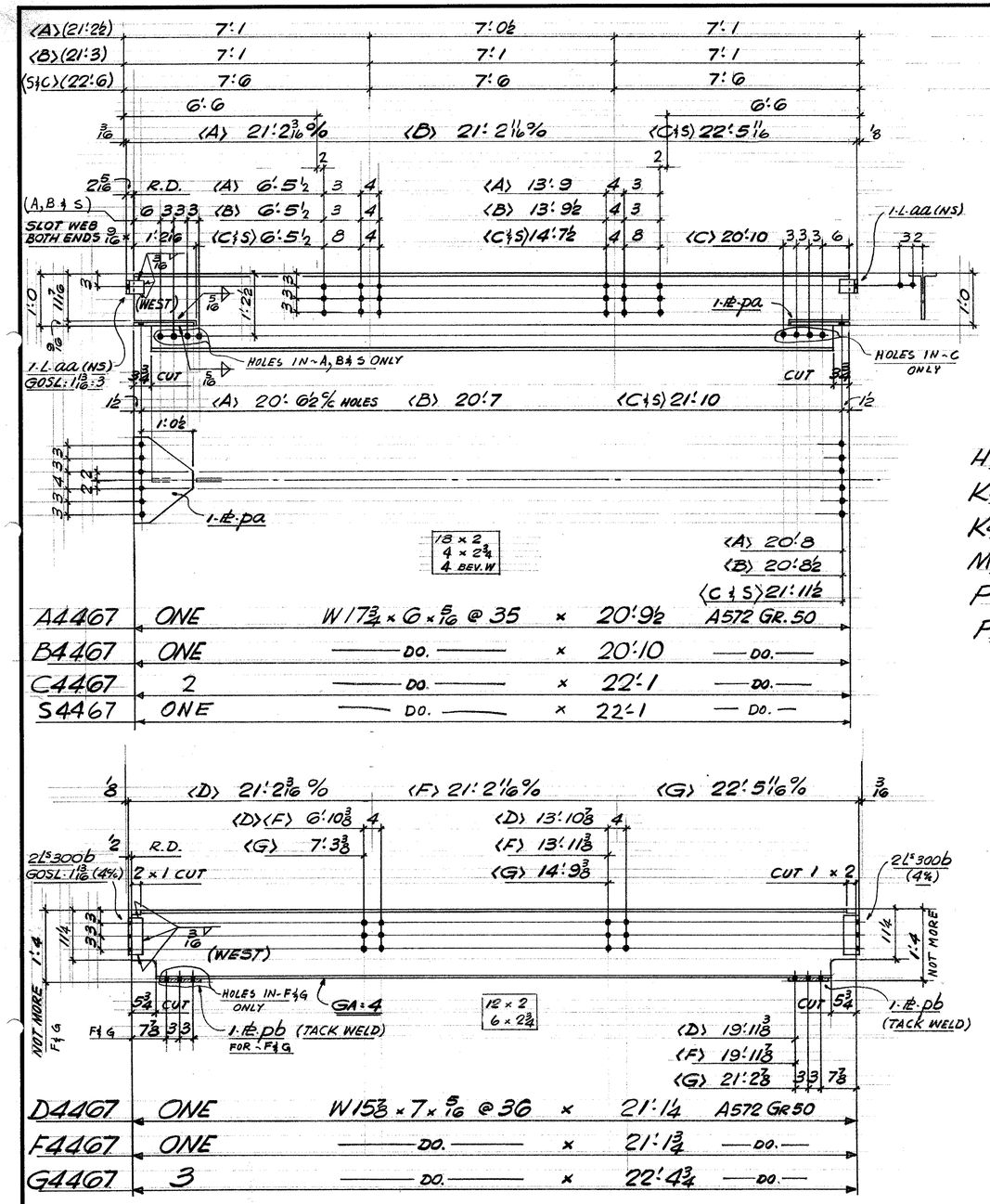
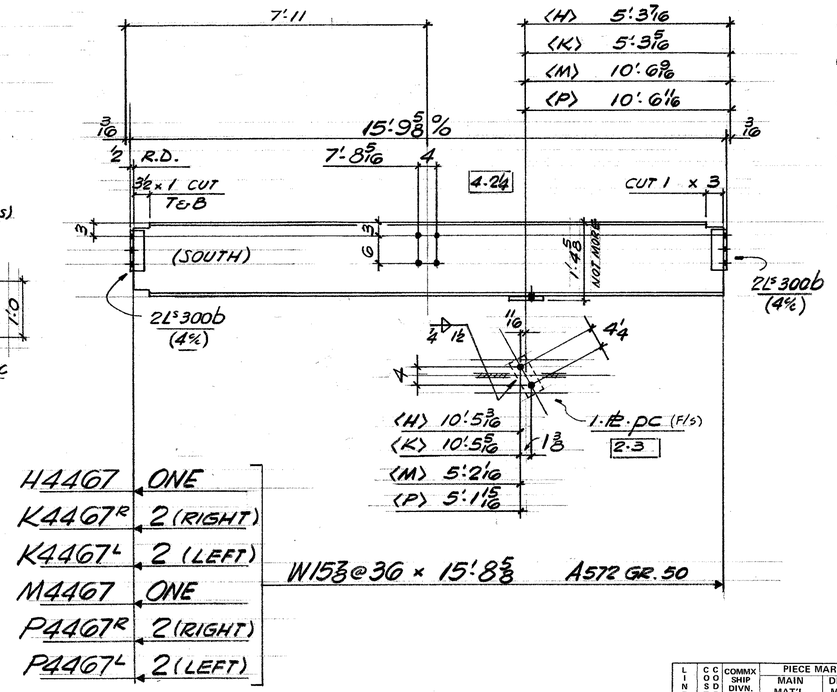




FINISH.
CLEANING: SSPC-SP6
PRIMER: TNEMEC VERSARE PRIMER 4-55 (RED) 3 MILS DRY.
TOP COAT: TNEMEC TNEME-GARD 80-2050 (GREY) 3 MILS DRY.
REQ # 21055

FIELD BOLT SUMMARY
150 - 7/8ø x 2 (A325N)
40 - 7/8ø x 2¼
50 - 7/8ø x 2¾
20 - 7/8ø x 3
20 - 7/8ø BEV. W.

MAT'L. G40.21.44W U.N.
E70 SERIES ELECTRODES.
REF. DIAG. E48

BILL OF MATERIAL

LINE	CCOSTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F005													
02				AA	10	L	6	x 4 x		5/16	44W		0	3	0			
03				PA	10	PL	14	0 x		0 8	⊥		1	7	8			
04																		
05					1	IF		3/16						5	0	0		
06					1	IF		5/16						40	0	0		
07		4811	A4467		1	W	18	x 35			A572GR50		20	9	8	186	12	
08		4804	B4467		1								20	10	0			
09		4809	C4467		1								22	1	0			
10		4810	C4467		1								22	1	0			
11		4809	S4467		1								22	1	0			
12																		
13					F005													
14				3008	20	L	3	x 3 x		5/16	44W		0	8	8			
15				PB	9	PL	7	8 x		0 2	⊥		0	9	8			
16																		
17					1	IF		3/16						25	0	0		
18																		
19		4811	D4467		1	W	16	x 36			A572GR50		21	1	4	201	7	
20		4804	F4467		1								21	1	12	201	7	
21		4809	G4467		2								22	4	12	201	6	
22		4810	G4467		1								22	4	12	201	6	
23																		
24																		
25																		
26			TOTAL								TOTAL							
01					F010													
02				3008	40	L	3	x 3 x		5/16	44W		0	8	8			
03				PC	10	PL	3	0 x		0 12	⊥		0	7	8			
04																		
05					1	IF		3/16						45	0	0		
06					1	IF		1/4						3	0	0		
07		4811	H4467		1	W	16	x 36			A572GR50		15	8	10	186	8	
08		4804	K4467R		1								15	8	10			
09		4810	K4467R		1								15	8	10			
10		4809	K4467L		1								15	8	10			
11		4810	K4467L		1								15	8	10			
12		4811	M4467		1								15	8	10			
13		4804	P4467R		1								15	8	10			
14		4809	P4467R		1								15	8	10			
15		4809	P4467L		1								15	8	10			
16		4811	P4467L		1								15	8	10			
17																		
18																		
19																		
20																		
21																		
22																		
23																		
24																		
25																		
26			TOTAL		144						TOTAL		461					Mar 20/86

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. AS NOTED.
HOLES 15/16ø
FINISH SEE NOTES.

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD
27 GP	DEC/85	F.R.
CHK'D. 28 D.Z.	DATE MAR 20/86	

PROJECT: 7 WTC - COOLING TOWER
DETAIL: BEAMS (ROOF)
CONTRACT 84.153
DWG.No. 4467