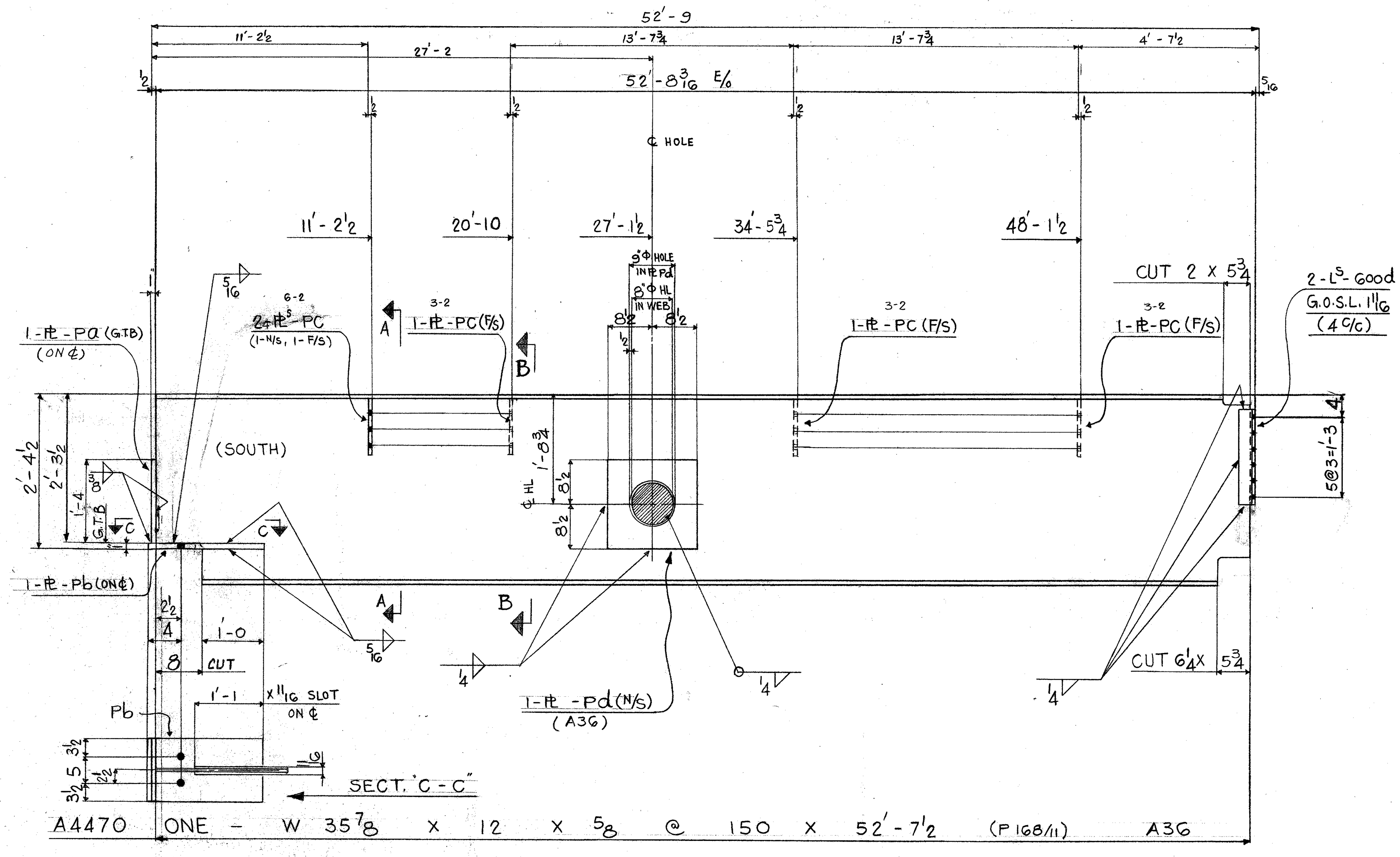
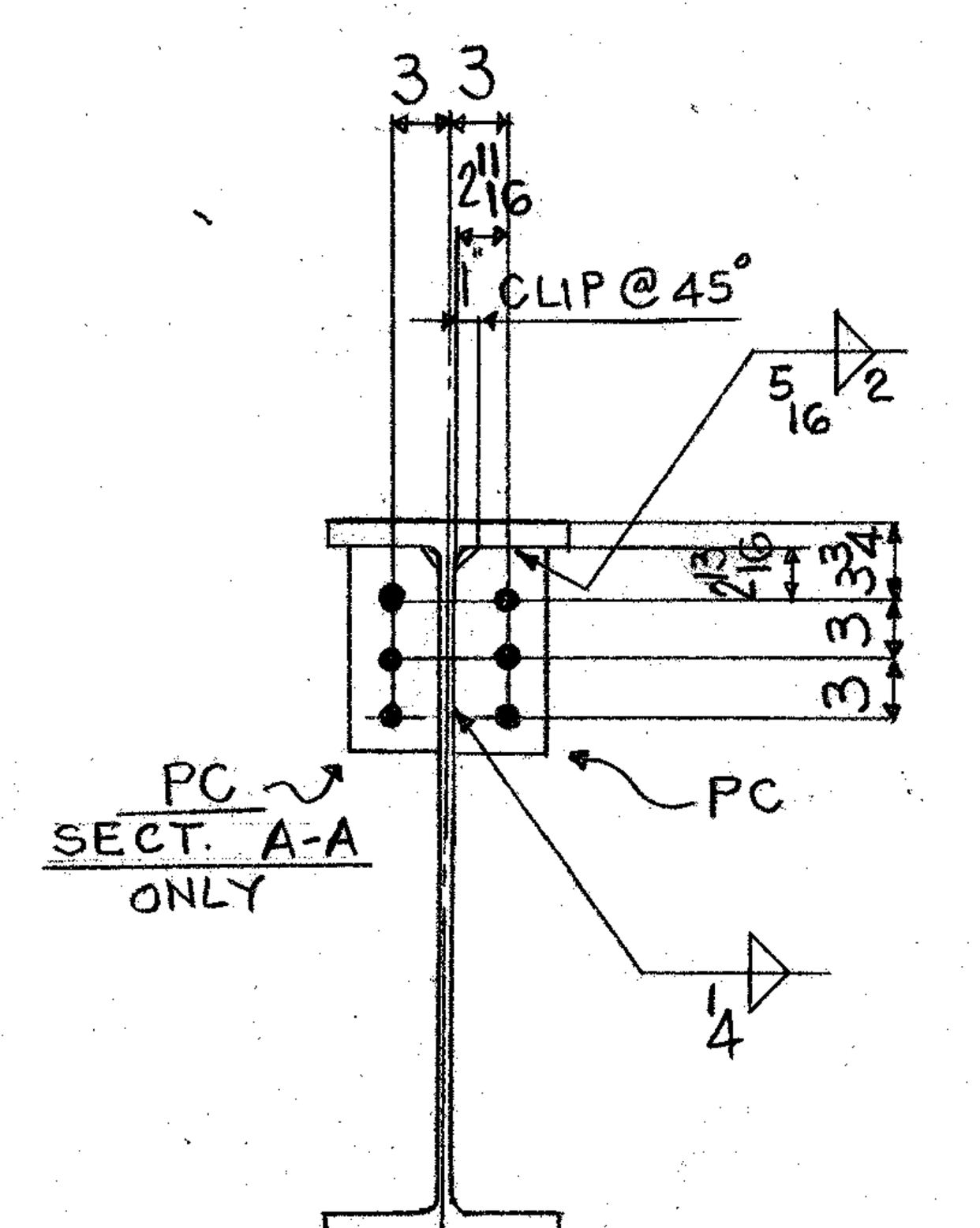




SECT "A-A"
SECT. "B-B"

SHOP NOTE:

MAT^L G40·21, 44W (U/N)

USE E70 SERIES ELECTRODES

REF DWG. E46, 901, 9181, 9184

FIELD BOLTS

15 - ⅞Φ H.T. BOLT X 2 (A325F)

BILL OF MATERIAL

LINE	COST	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01						F001														
02																				
03					PA	1	P1	12	0		1	0	44W		1	4	0			G.T.B. 1E
04					PB	1	P1	12	0	X	1	0	⊥		1	9	8			
05					PC	5	P1	4	12		0	6	⊥		0	10	6			
06					PD	1	P1	17	0	X	0	8	A36		1	5	0	200	10	
07																				
08					GOOD	2		L3X3X5/16					44W		1	5	8			
09																				
10						1		1F1/4							17	0	0			
11						1		1F5/16							7	0	0			
12						1		1F3/8							4	8	0			
13																				
14			4709	A4470		1		W36X150					A36		52	7	8	168	11	
15																				
16																				
17																				
18																				
19																				
20																				
21																				
22																				
23																				
24																				
25																				
26					TOTAL	15							TOTAL		84					1 OF 1
01																				
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26					TOTAL								TOTAL							Jan 16/86

REV. 1 DATE	BY	SPEC. AS NOTED	**FRANKEL STEEL LIMITED**	
REV. 2 DATE	BY	HOLES 15/16 Φ	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
REV. 3 DATE	BY	FINISH NONE		
MADE 27 HSS, DATE DEC 7,85	SQUAD F.R	PROJECT: 7 WORLD TRADE CENTER, N.Y.	CONTRACT 84-153	DWG.No. 4470
CHK'D. 28 D.Z., DATE JAN 8/86		DETAIL: BEAMS (46TH FLOOR)		