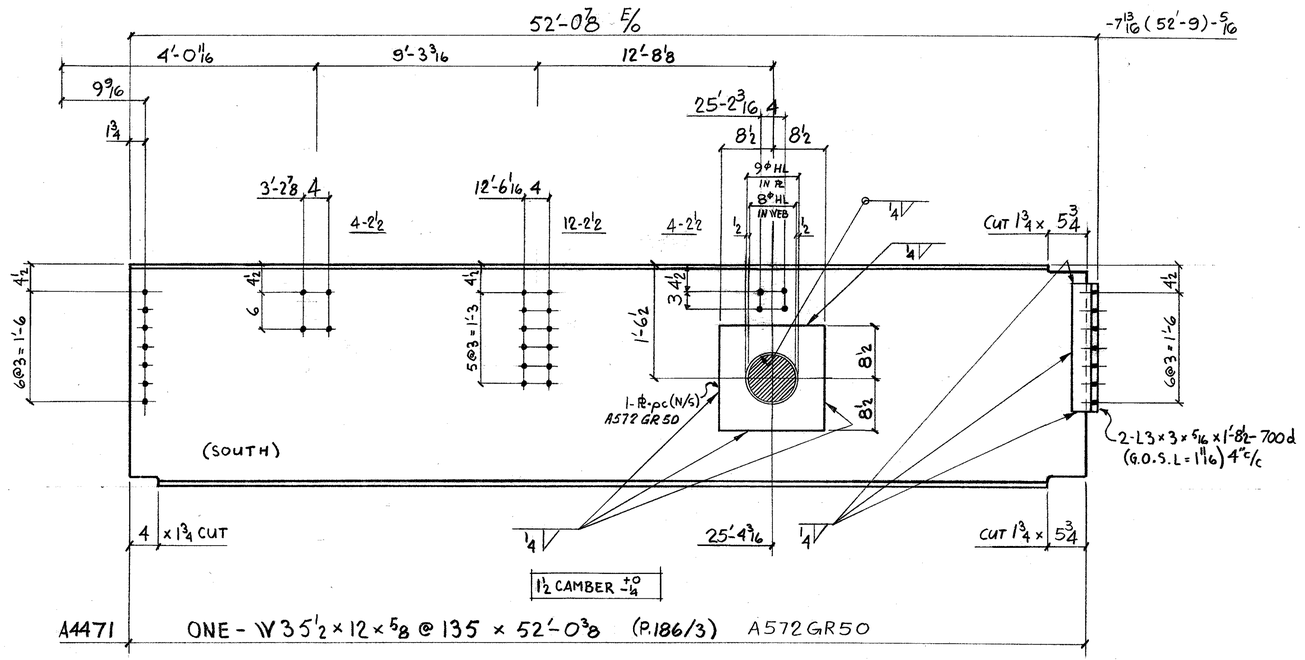
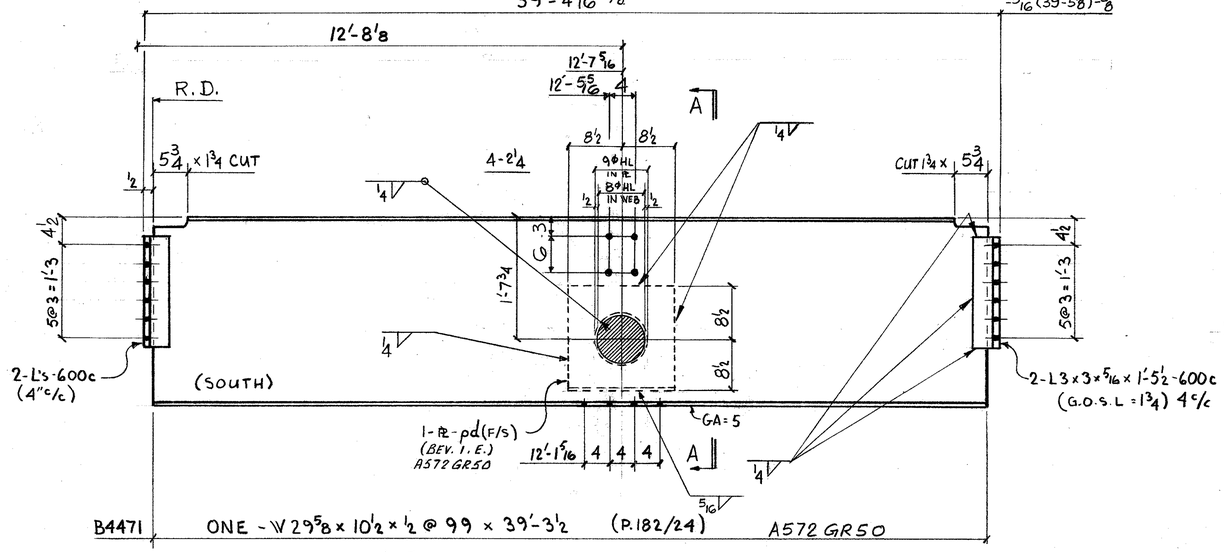
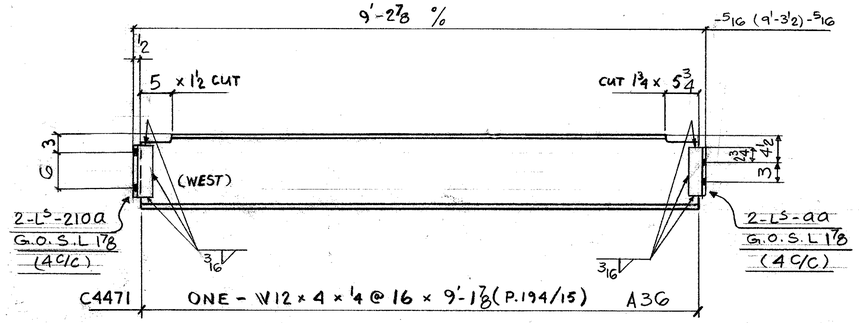




SECT. "A-A"



FIELD BOLTS

4 - 7/8ϕ H.T. BOLT X2 1/4 (A325F)

20 - 7/8ϕ ⊥ X2 1/2 I

NOTES-

MATERIAL - G40.21-44W U/N

USE E70 SERIES ELECTRODES

REF. E48, 901

BILL OF MATERIAL

LINE	COOSDE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03																			
04				PC.	1	PL	17	0	x	0	8	A572GR50		1	5	0	200	22	
05																			
06					1	IF	1/4							12	6	0			
07					2	L3x3x5/16						44W		1	8	8			
08	4818	A4471			1	W36x135						A572GR50		52	0	6	186	3	
09																			
10				F001															
11				PD	1	PL	17	0	x	0	8	A572GR50		1	5	0	200	22	BEV. I.E.
12																			
13				600c	4	L3x3x5/16						44W		1	5	8			
14					1	IF	1/4							14	0	0			
15					1	IF	5/16							1	5	0			
16																			
17	4818	B4471			1	W30x99						A572GR50		39	3	8	182	24	
18																			
19				F001															
20																			
21				210A	2	L3x3x5/16						44W		0	8	8			
22				AA	2	—						⊥		0	8	8			
23					1	IF	3/16							4	6	0			
24																			
25	4818	C4471			1	W12x16						A36		9	1	14	194	15	
26			TOTAL		22								TOTAL	135					1 OF 1

01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
09																			
10																			
11																			
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19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL										TOTAL						5/14/86

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. AS NOTED
HOLES 15/16ϕ U/N
FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE	SQUAD	PROJECT:	CONTRACT	DWG.No.
RM	DEC 11/85	F.R.	7 WORLD TRADE CENTRE	84-153	4471
CHK'D. 28 D.Z.	DATE FEB 12/86		DETAIL: BEAMS (ROOF)		

WORKING