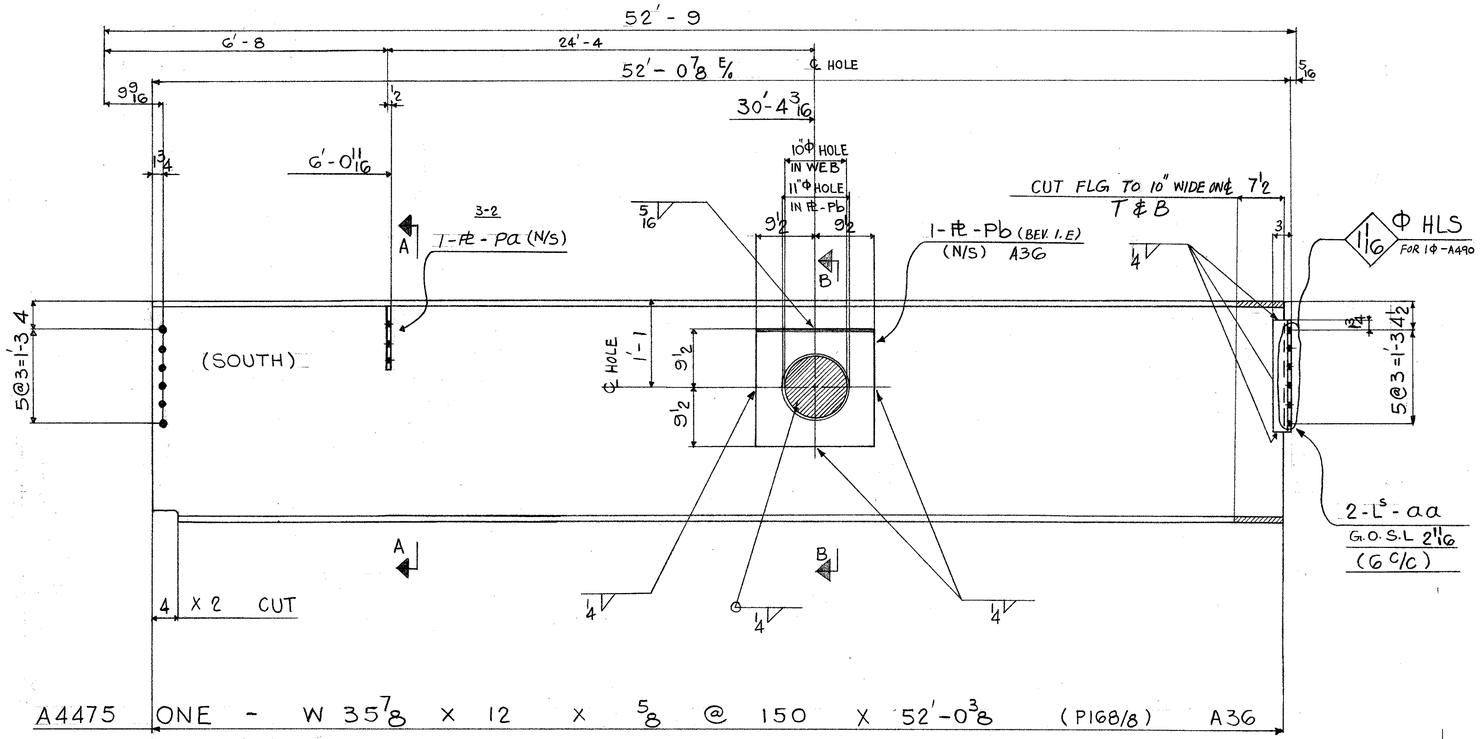
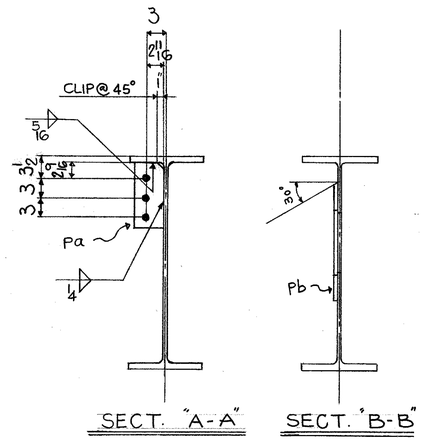


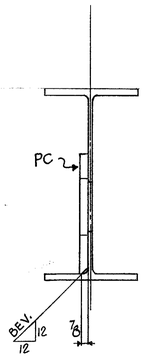


SHOP NOTE:

MAT'L G40.21, 44W (U/N)

USE E70 SERIES ELECTRODES

REF DWG. E46, 901, 9181



FIELD BOLTS

3-7/8Φ H.T. BOLT X 2 (A325F)

24-7/8Φ ( ) X 2 1/4 ( )

BILL OF MATERIAL

LINE	COOSTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In. 16th	PAGE	LINE	REMARKS
01					F001								
02													
03				AA	2	L4X3X5/16	44W		1	6 8			
04													
05				PA	1	PI 4 12X 0 6	44W		0	10 2			
06				PB	1	PI 19 0X 0 8	A36		1	7 0	222	3	BEV LEDGE
07													
08					1	F1 1/4			12	9 0			
09					1	F5/16			2	3 0			
10													
11	4714	A4475			1	W36X150	A36		52	0 6	168	8	
12													
13					F001								
14													
15				GOOD	2	L3X3X5/16	44W		1	5 8			
16													
17				PC	1	PI 17 0X 1 2	44W		1	7 3			
18				PD	1	PI 12 0X 1 0	44W		1	4 0			
19				PG	1	PI 9 0X 1 0	⊥		1	4 0			
20					1	F3/8			4	8 0			
21					1	F1/4			3	9 0			
22					1	F5/16			8	3 0			
23													
24	4709	B4475			1	W30X173	A36		52	7 8	168	12	
25													
26			TOTAL		18	TOTAL			139		1 OF 1		

REV.				
1	DATE	BY	SPEC.	AS NOTED
2	DATE	BY	HOLES	15/16Φ (U/N)
3	DATE	BY	FINISH	NONE

Jan 22/86

FRANKEL STEEL LIMITED

220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT: 7 WORLD TRADE CENTER, N.Y.	CONTRACT	DWG.No.
27 HSS	DEC 9, 85	F.R.	DETAIL: BEAMS (46TH FLR)	84-153	4475
CHK'D. 28 D.Z.	DATE JAN 16/86				