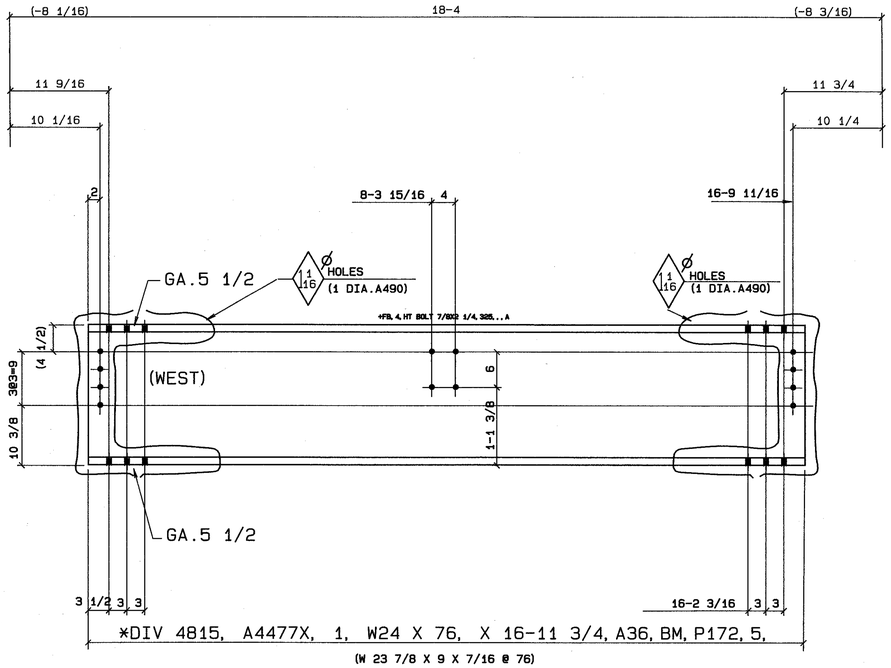
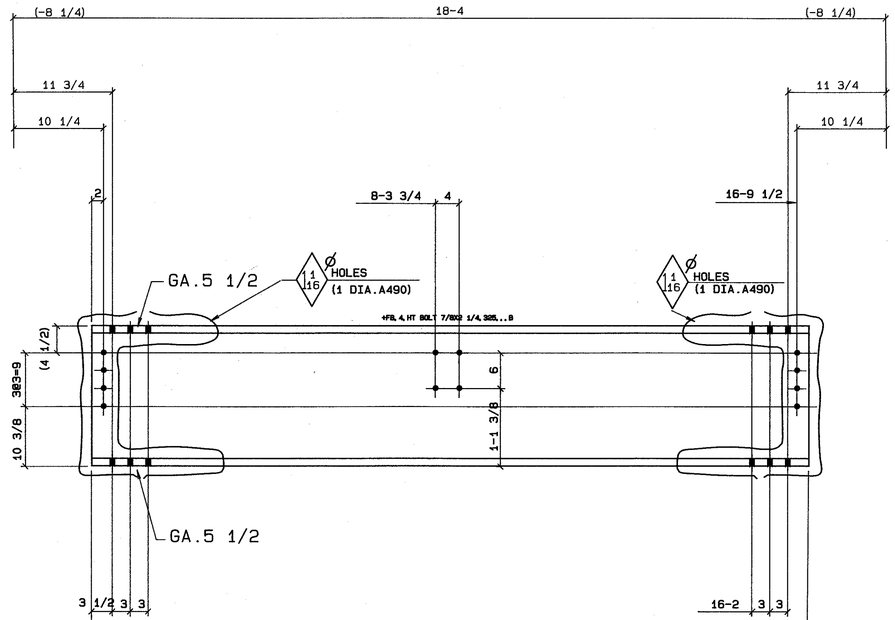


*DIV 4815, A4477X, 1, W24 X 76, X 16-11 3/4, A36, BM, P172, 5,

(W 23 7/8 X 9 X 7/16 @ 76)

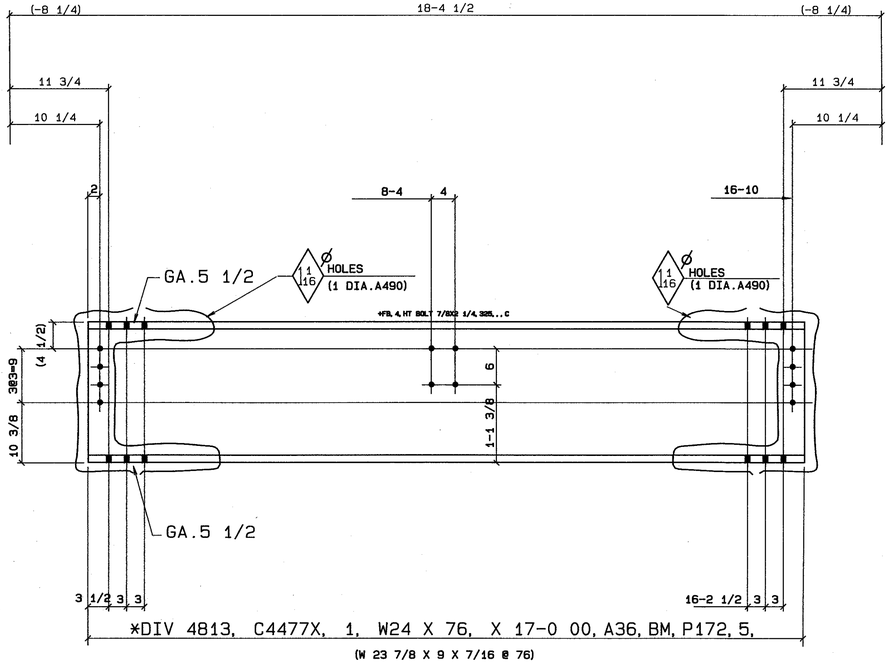


*DIV 4812, B4477X, 1, W24 X 76, X 16-11 1/2, A36, BM, P172, 5,

*DIV 4813, B4477X, 2, W24 X 76, X 16-11 1/2, A36, BM, P172, 5,

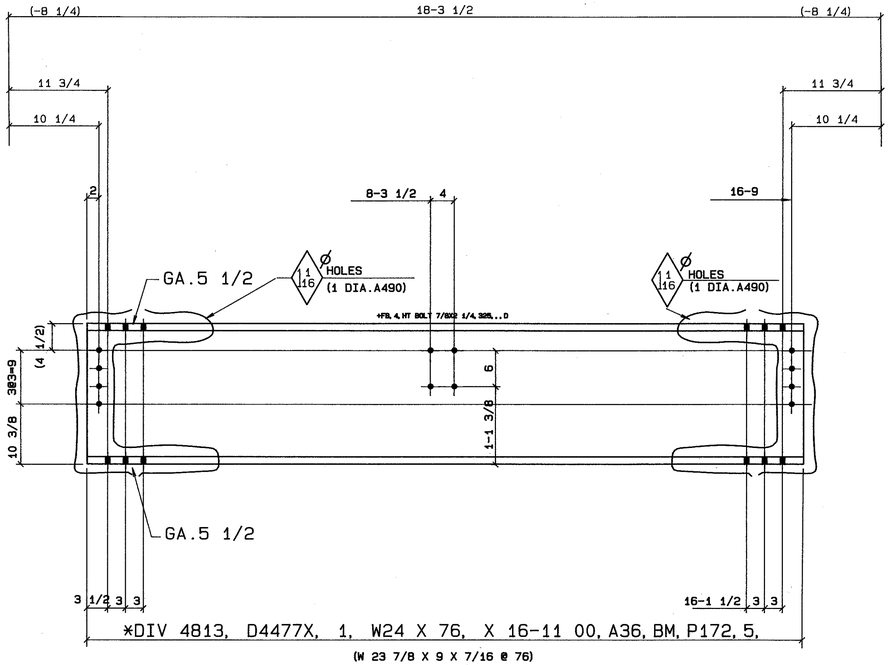
*DIV 4802, B4477X, 1, W24 X 76, X 16-11 1/2, A36, BM, P172, 5,

(W 23 7/8 X 9 X 7/16 @ 76)



*DIV 4813, C4477X, 1, W24 X 76, X 17-0 00, A36, BM, P172, 5,

(W 23 7/8 X 9 X 7/16 @ 76)



*DIV 4813, D4477X, 1, W24 X 76, X 16-11 00, A36, BM, P172, 5,

(W 23 7/8 X 9 X 7/16 @ 76)

NOTES.

MAT'L.640.21-44W U/N.
USE E70 SERIES ELECTRODES.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE BEAM SIZE

(FOR 7/8 DIA.A325)

REF. DWGS. E48, 901, 9132, CM-14.

Feb.20/86

R	3	DATE	BY	SPEC A36 21-44W U/N	FRANKEL STEEL LIMITED
E	2	DATE	BY	HOLES 15/16 U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2
V	1	DATE	BY	FINISH NONE	
MADE 27 MB		DATE DEC/85	SQUAD F.R.	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-153
CHK'D 28 J.B.		DATE FEB 17/86		DETAIL: WIND GIRDERS ROOF	DWG. NO. 4477