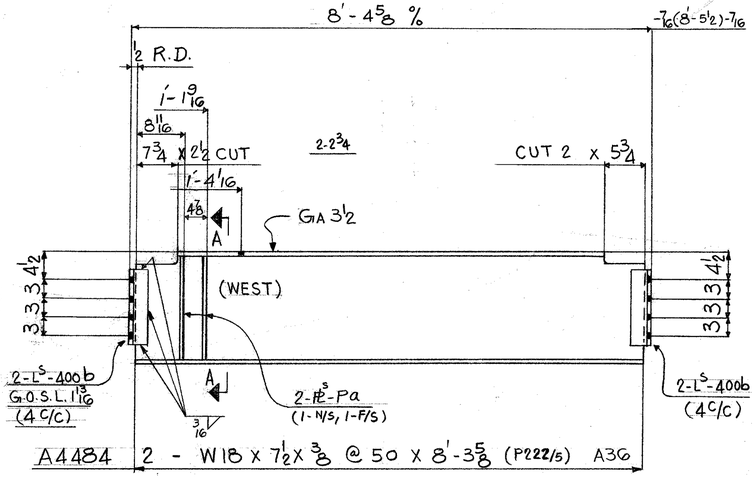
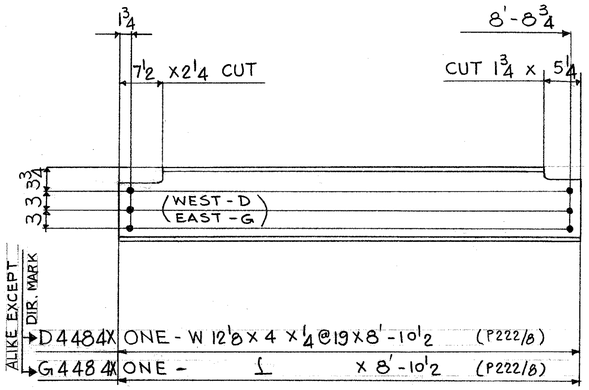
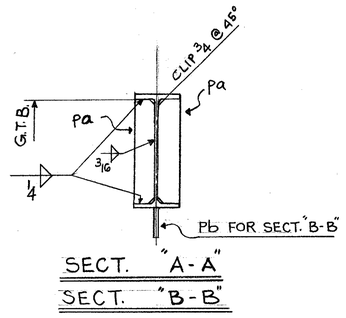
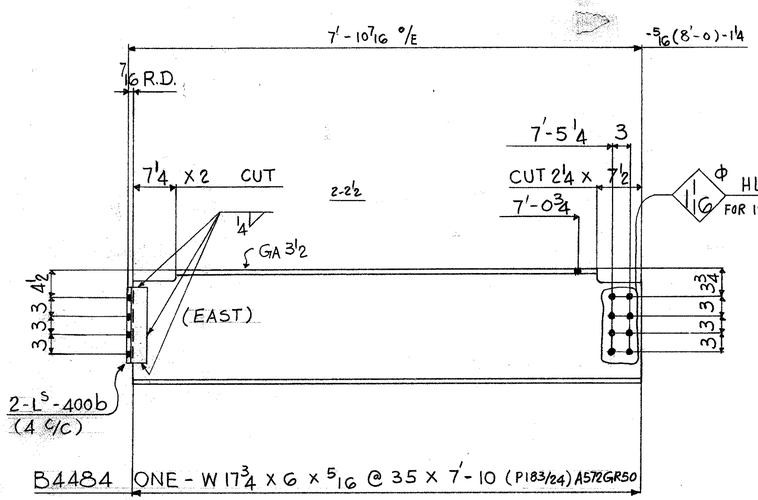


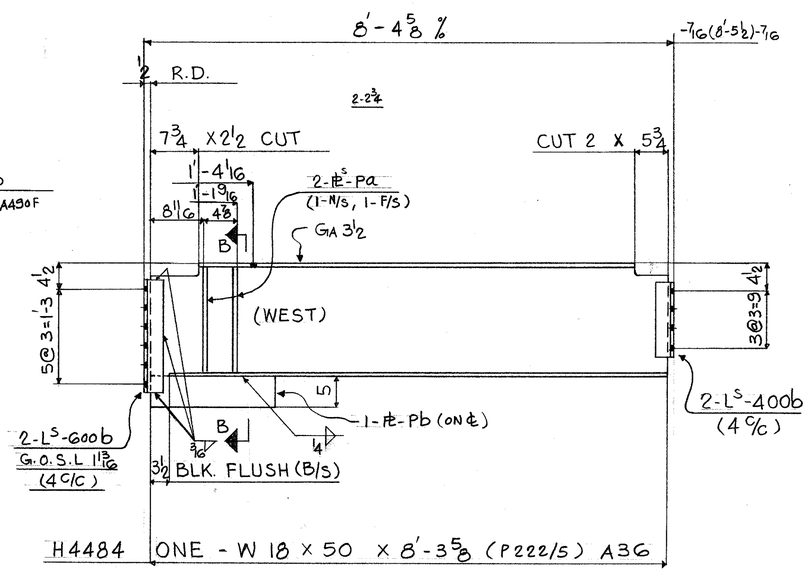


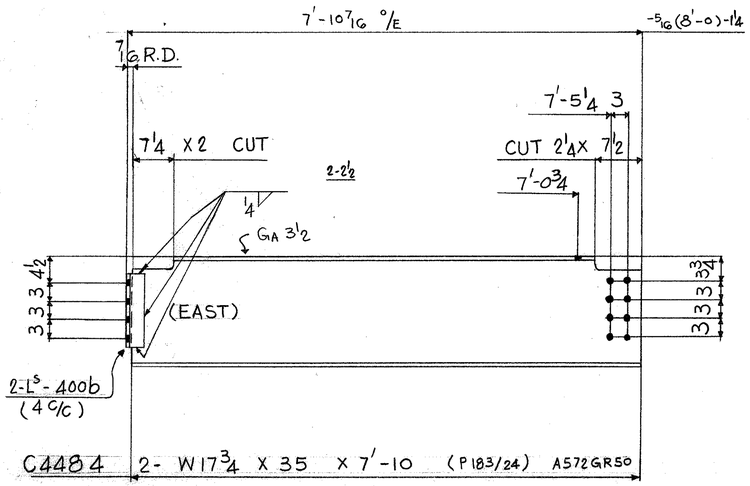


SHOP NOTE:

MAT'L G40.21, 44W (U/N)
USE E70 SERIES ELECTRODES
REF. DWG. E46, 901, 9181







FIELD BOLTS

6 - 7/8Φ H.T. BOLT X 2 1/2 (A325F)
6 - 7/8Φ L X 2 3/4 (L)

BILL OF MATERIAL

LINE	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F002														
02																			
03				400B	8	L	3	X	3	X	5/16	44W		0	11	8			
04																			
05				PA	8	PI	3	8	X			44W		1	4	14			GTB IE
06					1		1	F	1/4					0	0	0			
07					1		1	F	3/16					32	0	0			
08																			
09		4704	A4484		2	W	18	X	50			A36		8	3	10	222	5	
10																			
11					F001														
12																			
13				400B	2	L	3	X	3	X	5/16	44W		0	11	8			
14					1		1	F	1/4					2	9	0			
15																			
16		4709	B4484		1	W	18	X	35			A572GR50		7	10	0	183	24	
17																			
18					F002														
19																			
20				400B	2	L	3	X	3	X	5/16	44W		0	11	8			
21					1		1	F	1/4					5	6	0			
22																			
23		4709	C4484		2	W	18	X	35			A572GR50		7	10	0	183	24	
24																			
25																			
26			TOTAL						TOTAL										1 OF 2
01					MARK														
02																			
03		4709	D4484X		1	W	12	X	19			A572GR50		8	10	B	222	8	
04		4709	G4484X		1	L								8	10	B	222	8	
05																			
06																			
07					F001														
08																			
09				400B	2	L	3	X	3	X	5/16	44W		0	11	8			
10				600B	2	L								1	5	8			
11																			
12				PA	4	PI	3	8	X			44W		1	4	14			GTB IE
13				PB	1	PI	5	0	X			L		1	8	0			
14																			
15					1	F	3/16							17	0	0			
16					1	F	1/4							7	0	0			
17																			
18		4704	H4484		1	W	18	X	50			A36		8	3	10	222	5	
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		49				TOTAL					121					2 OF 2

Jan 23/86

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. AS NOTED
HOLES 15/16Φ (U/N)
FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD
27 HSS	DEC 16/85	F.R.
CHK'D. 28 D.Z.	DATE JAN 17/86	

PROJECT: 7 WORLD TRADE CENTER, N.Y.
DETAIL: BEAMS (46TH FLR)

CONTRACT 84-153
DWG.No. 4484