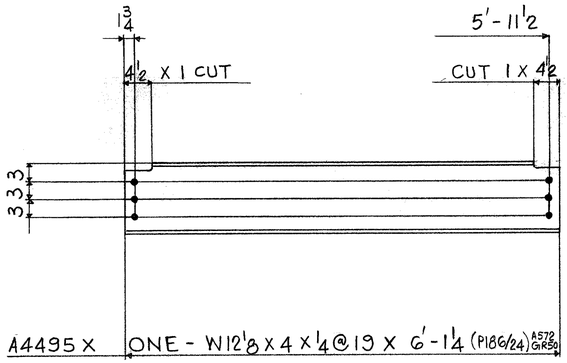
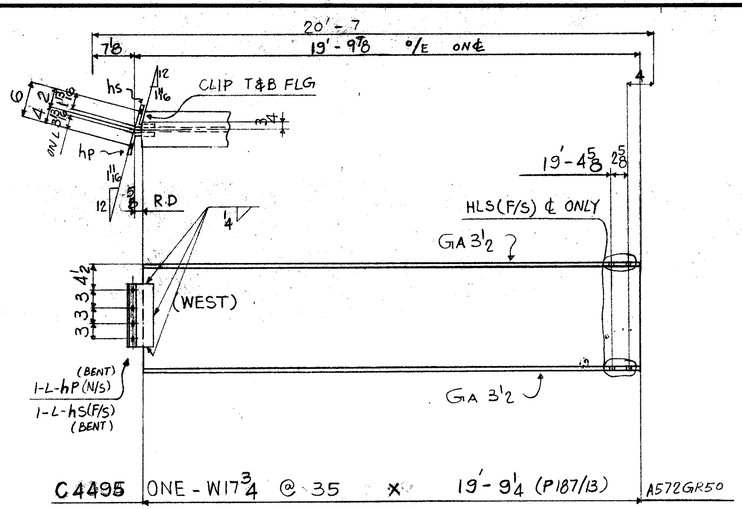
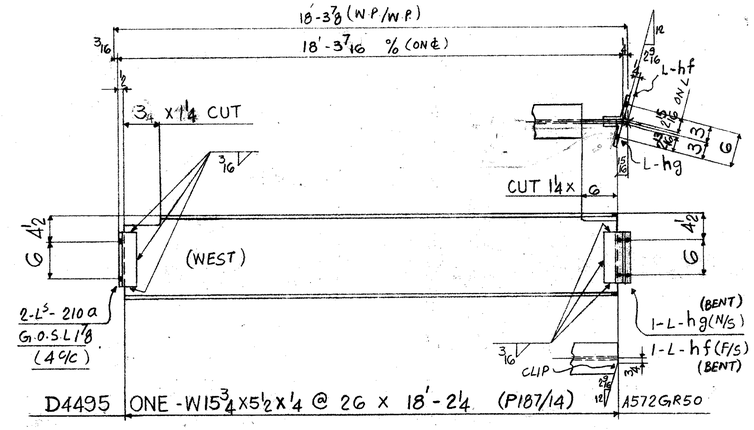
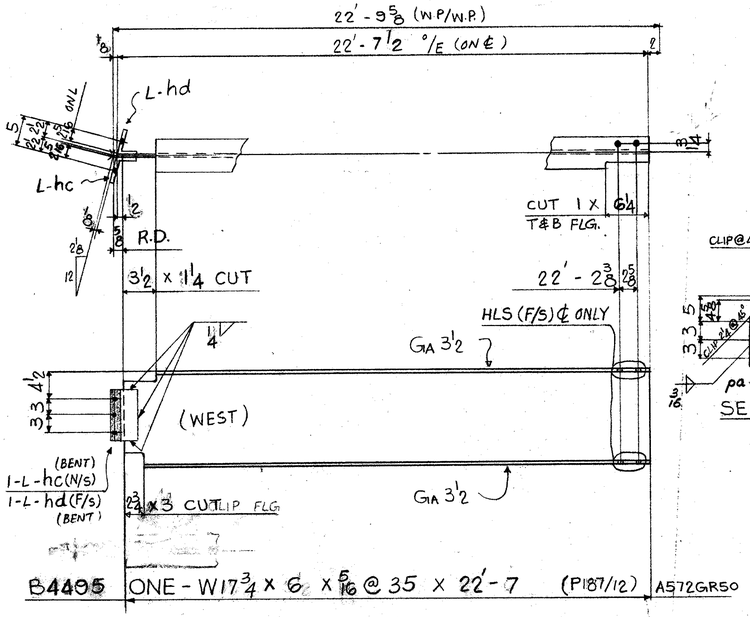
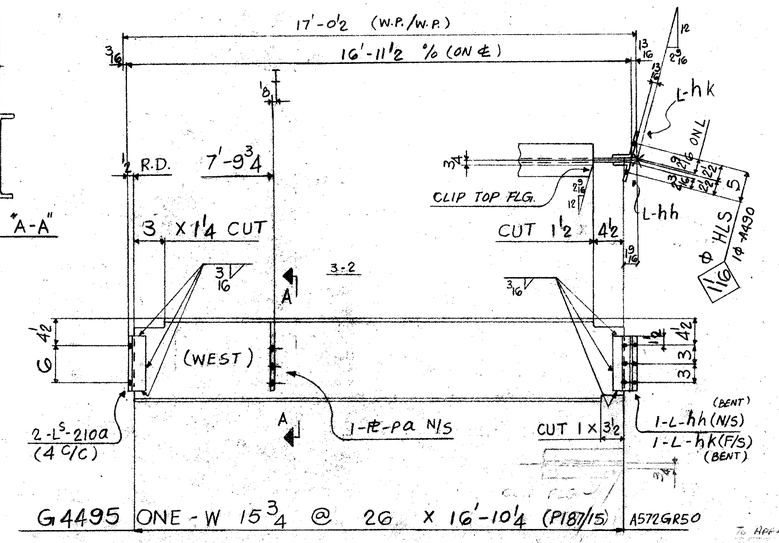










FIELD BOLTS

3 - 7/8 Φ H.T. BOLT X 2 (A325F)

SHOP NOTE:

MAT'L G40.21 - 44W (U/N)

USE E70 SERIES ELECTRODES

REF DWG. E48,901, [illegible]

BILL OF MATERIAL

LINE	CCOSDTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					1														
02																			
03																			
04			PL		1		4	1/2	X	5/16									
05																			
06																			
07							MARK												
08																			
09		4801	A4495X		1		W12X19					A572GR50		6	1	4	186	24	
10																			
11																			
12				F001															
13																			
14				HC	1		L4X3X5/16					44W		0	8	8			BENT
15				HD	1		⊥					⊥		0	8	8			⊥
16																			
17					1		IF1/4							2	3	0			
18																			
19		4801	B4495		1		W18X35					A572GR50		22	7	0	187	12	
20				F001															
21				HP	1		L5X3X5/16					44W		0	11	8			BENT
22				HS	1		L3X3X5/16					⊥		0	11	8			⊥
23					1		IF1/4							2	9	0			
24		4801	C4495		1		W16X35					A572GR50		19	9	4	187	13	
25																			
26			TOTAL				TOTAL												1 OF 2
01				F001															
02																			
03				HG	1		L5X3X5/16					44W		0	8	8			BENT
04				HF	1		⊥					⊥		0	8	8			⊥
05				210A	2		L3X3X5/16					⊥		0	8	8			
06																			
07					1		IF3/16							4	6	0			
08																			
09		4801	D4495		1		W16X26					A572GR50		18	2	4	187	14	
10																			
11																			
12				F001															
13				PA	1	PI	4 1/4	X	0	6		44W		1	0	2			
14				210A	2		L3X3X5/16					44W		0	8	8			
15				HH	1		L4X3X5/16					⊥		0	9	0			BENT
16				HK	1		⊥					⊥		0	9	0			⊥
17																			
18					1		IF3/16							7	0	0			
19																			
20		4801	G4495		1		W16X26					A572GR50		16	10	4	187	15	
21																			
22																			
23																			
24																			
25																			
26			TOTAL		26		TOTAL							97					2 OF 2

Feb 14/86

R E V.	1 DATE [illegible] BY [illegible]	SPEC. G40.21-44W (U/N)	FRANKEL STEEL LIMITED		
	2 DATE BY	HOLES 15 16Φ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2		
	3 DATE BY	FINISH NONE			
MADE 27 HSS	DATE JAN/06/86	SQUAD F.R.	PROJECT: 7 WORLD TRADE CENTER, N.Y.	CONTRACT 84-153	DWG.No. 4495
CHK'D. 28 D.Z.	DATE FEB/11/86		DETAIL: BEAMS (ROOF)		

TO APPROVAL