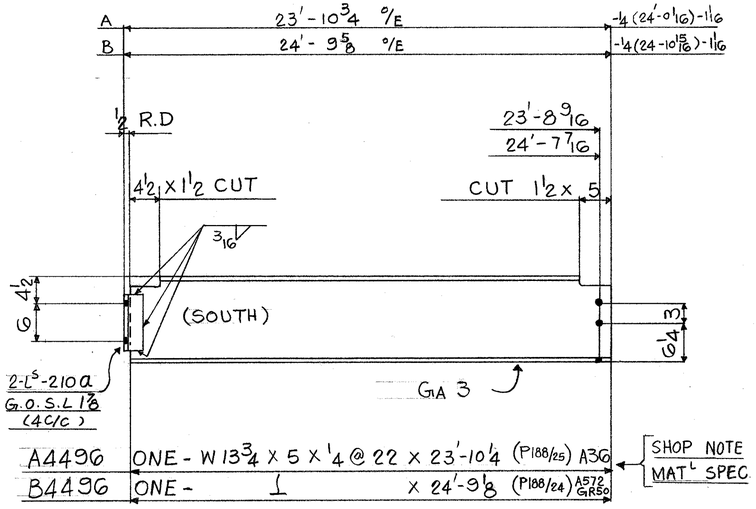
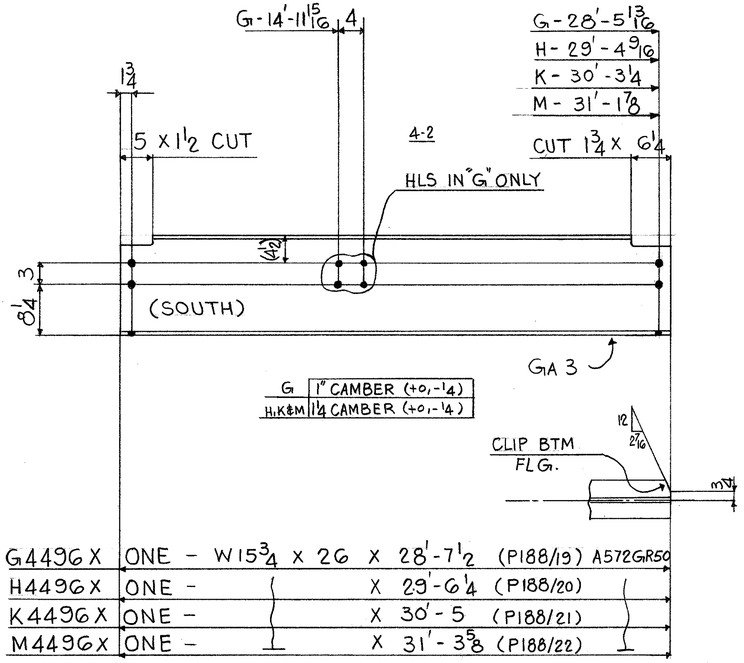
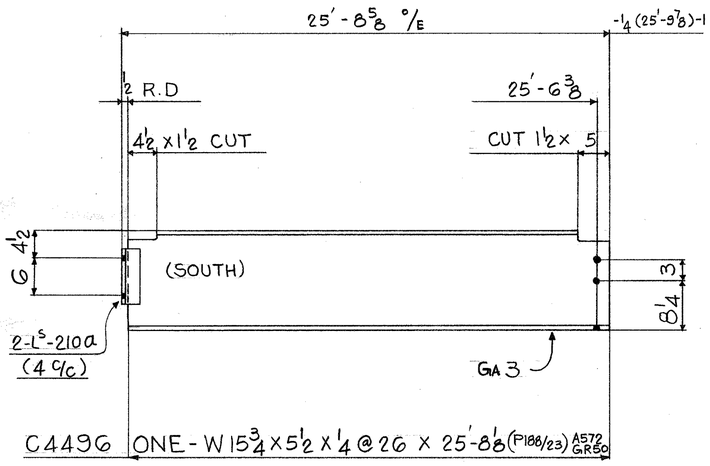
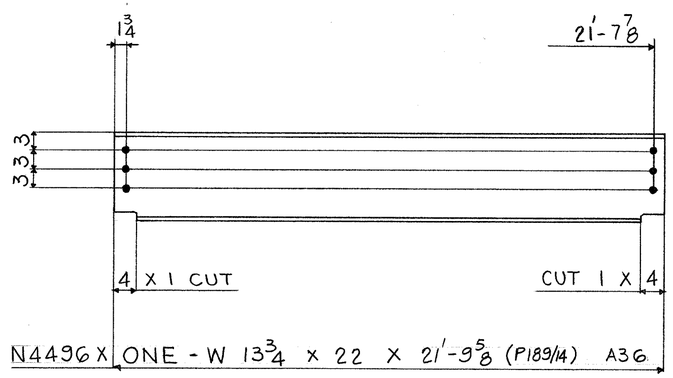
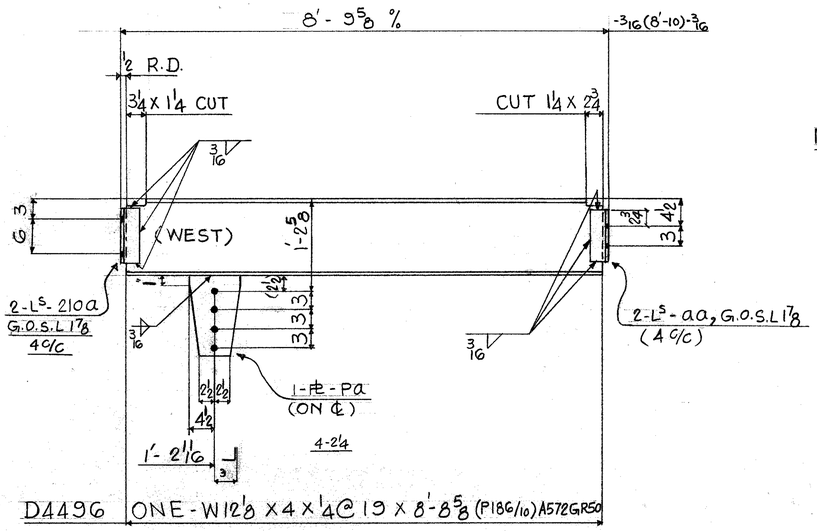










FIELD BOLTS

4 - 7/8 ϕ H.T. BOLT X 2 (A325F)

4 - 7/8 ϕ ⊥ X 2 1/4 (⊥)

SHOP NOTE

MAT'L G40.21-44W (U/N)

USE E70 SERIES ELECTRODES

REF DWG. E48, 901

BILL OF MATERIAL

LINE	CCOSTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F002														
02																			
03				210A	4	L	3	X 3	5/16			44W		0	8	8			
04					1	IF	3/16							4	6	0			
05																			
06		4802	A4496		1	W14	X 22					A36		23	10	4	188	25	
07		4802	B4496		1	⊥						A572GR50		24	9	2	188	24	
08																			
09				F001															
10																			
11				210A	2	L	3	X 3	5/16			44W		0	8	8			
12					1	IF	3/16							2	3	0			
13																			
14		4802	C4496		1	W16	X 26					A572GR50		25	8	2	188	23	
15																			
16																			
17				F001															
18				210A	2	L	3	X 3	5/16			44W		0	8	8			
19				AA	2	L	3	X 3	5/16			44W		0	8	8			
20				PA	1	PL	9	0	X	0	6	⊥		1	1	0			
21																			
22					1	IF	3/16							5	1	0			
23																			
24		4803	D4496		1	W12	X 19					A572GR50		8	8	10	186	10	
25																			
26			TOTAL						TOTAL										1 OF 2
01						MARK													
02																			
03		4803	G4496X		1	W16	X 26					A572GR50		28	7	8	188	19	
04		4803	H4496X		1									29	6	4	188	20	
05		4803	K4496X		1									30	5	0	188	21	
06		4803	M4496X		1									31	3	10	188	22	
07																			
08		4802	N4496X		1	W14	X 22					A36		21	9	10	189	14	
09																			
10																			
11																			
12																			
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20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		27				TOTAL					231					2 OF 2

Feb. 14/86

REV			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. AS NOTED
HOLES 15/16 ϕ
FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT: 7 WORLD TRADE CENTER, N.Y.	CONTRACT	DWG.No.
27 HSS	JAN21,86	F.R.	DETAIL: BEAMS (ROOF)	84-153	4496
CHK'D 28 D.Z.	DATE FEB 12/86				