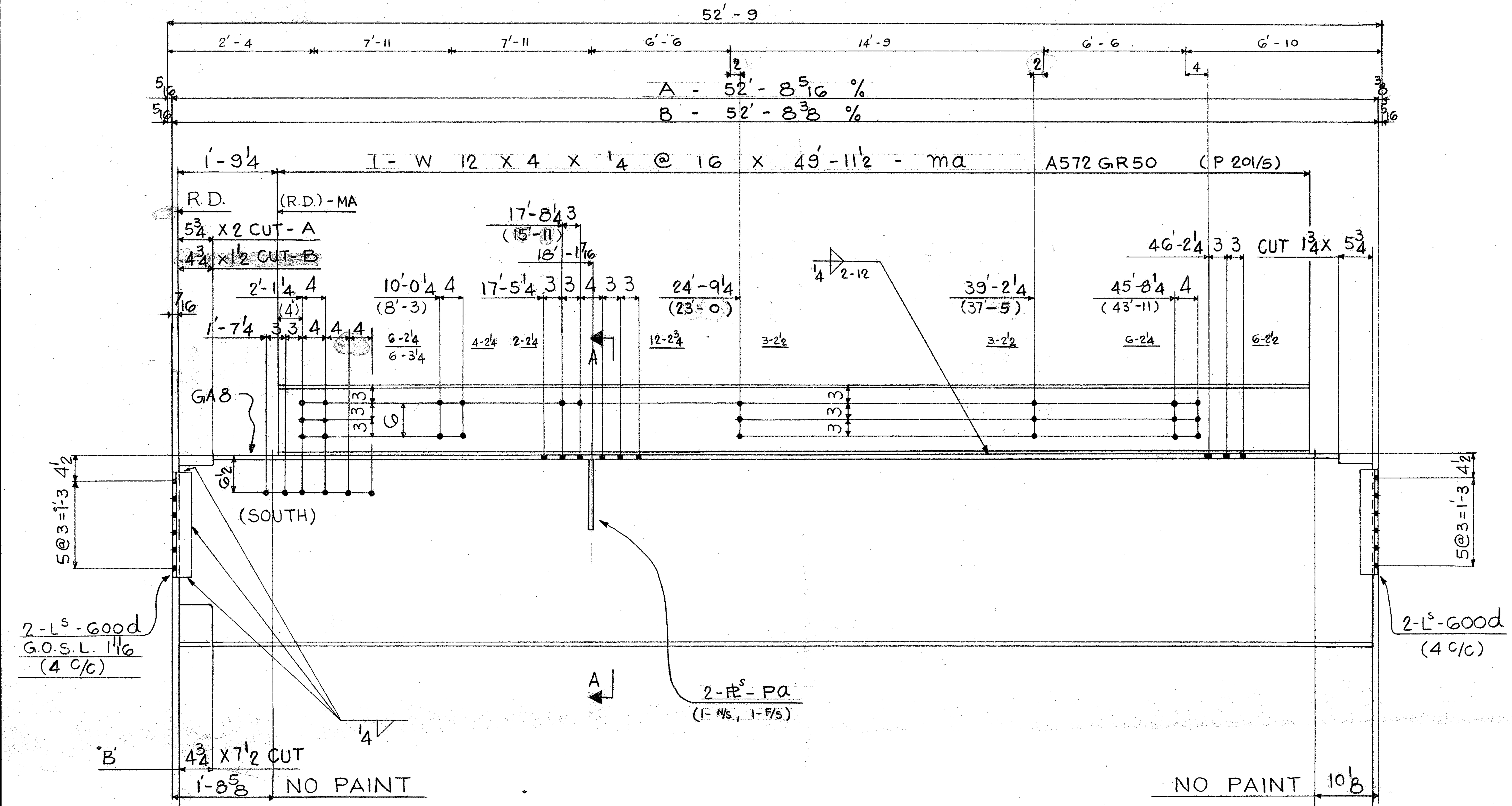
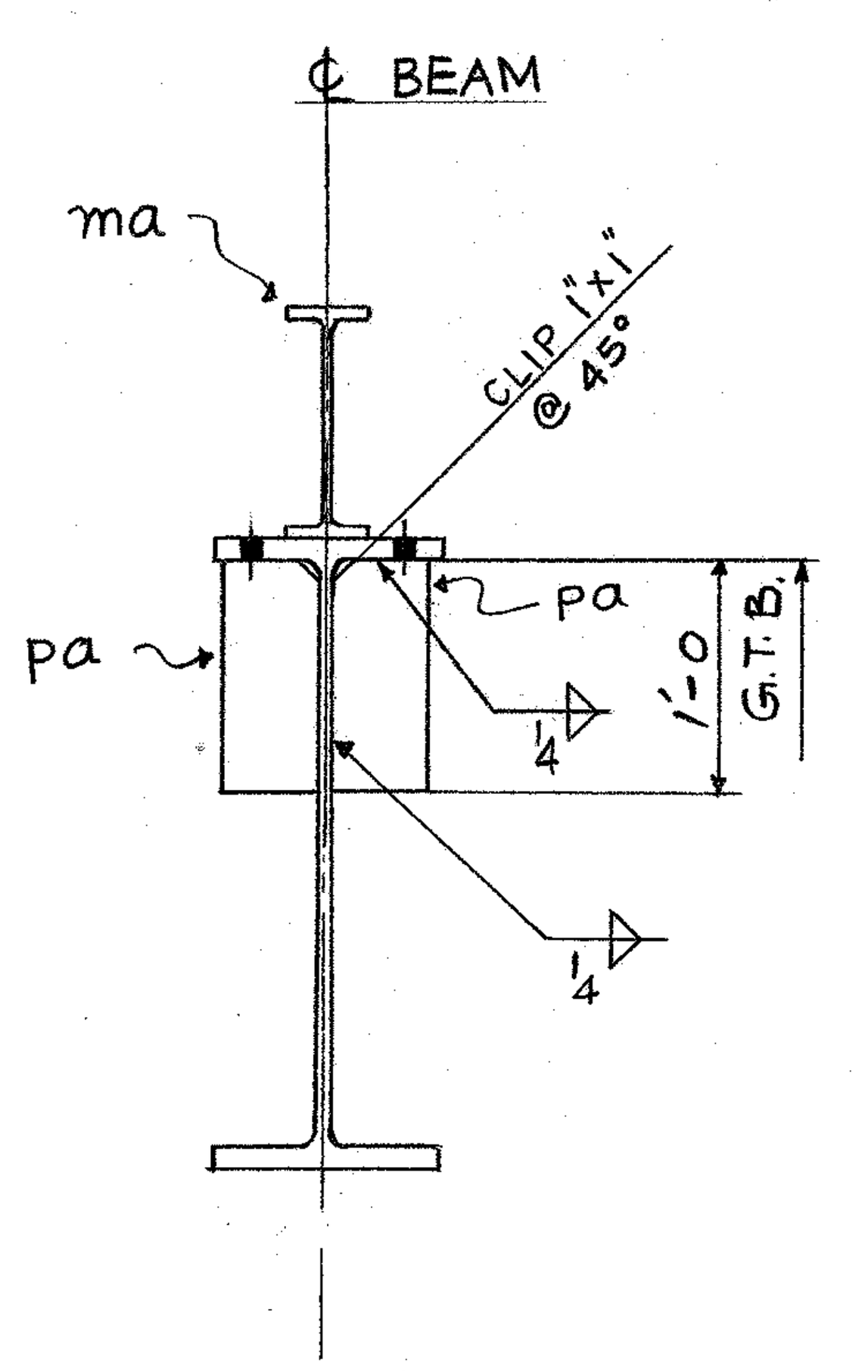


A4500 ONE — W 32 7/8 X 11 1/2 X 9/16 @ 118 X 52'-7 3/8 A572GR50 (P186/7)

B4500 ONE — ⊥ X 52'-7 3/8 ⊥ ⊥



SECT "A-A"

SHOP NOTE:

CLEANING TO SSPC - SP6
PRIMER: TNEMEC VERSARE
PRIMER 4-55 (RED)
3-MILS DRY
TOP COAT: TNEMEC TNEME-
GARD 80-2050 (GREY)
3 MILS DRY
REQ # 21255

FINISH U/N

MAT^L G40·21, 44W (U/N)

USE E70 SERIES ELECTRODES

REF DWG. E48,901

FIELD BOLTS

36 - 7/8 Φ H.T. BOLT X 2 1/4 (A325N)
24 - 7/8 Φ ⊥ X 2 1/2 (⊥)
24 - 7/8 Φ ⊥ X 2 3/4 (⊥)
12 - 7/8 Φ ⊥ X 3 1/4 (⊥)

BILL OF MATERIAL

LINE	COST CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01					F002														
02																			
03				600D	8		L3X3X5/16					44W		1	5	8			
04				PA	4	PI	5	0	X	0	6	⊥		1	0	0			
05																			
06				MA	2		W12X	16				A572GR50		49	11	8	201	5	
07																			
08					1		1F1/4							59		0			
09																			
10																			
11		4809	A4500		1		W33X118					A572GR50		52	7	6	186	7	
12		4811	B4500		1		⊥					⊥		52	7	6	⊥	⊥	
13																			
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26				TOTAL	19						TOTAL			214					1 OF 1
01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
09																			
10																			
11																			
12																			
13																			
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26				TOTAL							TOTAL								Mar 21/86

REV. 1 DATE	BY	SPEC. AS NOTED	FRANKEL STEEL LIMITED		
2 DATE	BY	HOLES 15/16 Φ	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2		
3 DATE	BY	FINISH SEE NOTES			
MADE 27 HSS	DATE FEB.1,86	SQUAD F.R	PROJECT: 7 WORLD TRADE CENTER, N.Y.	CONTRACT 84-153	DWG.No. 4500
CHK'D. 28 D.Z.	DATE MAR 13/86		DETAIL: BEAMS (ROOF)		